



MT-INSPECTION

Final Random Inspection Report

Report No.: MT-DZL-20260414-001

GENERAL SUMMARY:

Client:	DAZZLE MANUFACTURING LTD
PO No.:	PI_SP26006
Item No.:	1646
Product Name:	Pork Rollz CR Tube, Pork Rollz CR Lids
Quantity:	12000+12550=24550pcs
Inspection location:	Jinhua City, Zhejiang Province
Supplier:	ZHEJIANG CR-PACK TECH CO., LTD
Date of inspection:	April 14, 2026



OVERALL CONCLUSION:

Inspection criteria	Passed	Failed	Pending	Comments
Quantity available:	-	-	×	Remark 1
Product Conformity:	-	-	-	
Workmanship:	-	×	-	Remark 5, 10
Test and measurement:	-	-	×	Remark 2
Labeling:	-	-	-	
Packing and shipping mark:	-	-	×	Remark 3,4,6,7,8,9
Result:	[] Acceptable		[X] Reject	[] Pending

SPECIAL REMARK:

- Upon the arrival, all products were finished and all packed into cartons, but not found spare products 50pcs of 12000pcs Pork Rollz CR Tube.
- The factory could not agree to do carton drop test during inspection.
- The shipping mark is different from the documents. It was printed separately on carton.

	CLIENT: GM	ITEM: Lids
	PO#:	
	LOT#: GM047	
	STYLE: PR Lids	
	QTY:	
	CTN:	
	BOX: MADE IN CHINA	



- No packing method spec. available for comparison on site.
- Selected 315sets/6cartons samples for inspection, found 17pcs major defect and 21pcs minor defect, for the defects found during inspection, the inspector had already shown to the factory and requested to replace these defects.
- The carton were not K=K carton



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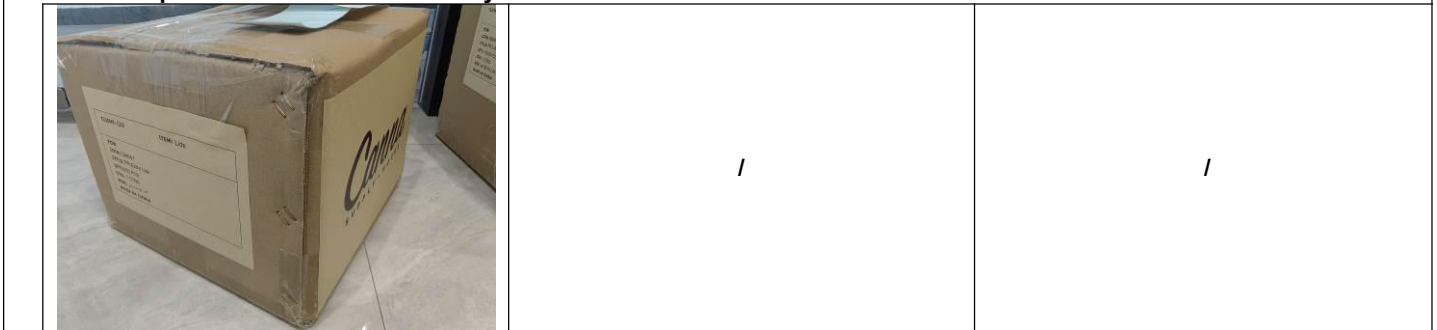
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7. For Lids, the carton weight were over 12kg.



8. Found staple used on small carton only for lid.



9. No cardboard inside carton when opened the carton.



10. For item 1646 Pork Rollz CR Tube, the defects were beyond AQL 2.5/4.0 limit

AVAILABLE QUANTITY:

Order No.	Item No.	Order Qty		Packed		Not finished		Not packed		Inspect Qty	
		pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn
-	1646 Pork Rollz CR Tube	12050	-	12000	10	50	-	0	0	315	4
-	1646 Pork Rollz CR Lids	550	-	12550	2	0	0	0	0	315	2



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Total:	12600	-	24550	12	0	0	0	0	730	6
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Lot Size	General Inspection Levels			Special Inspection Levels			
	I	II	III	S1	S2	S3	S4
2 to 8	A	A	B	A	A	A	A
9 to 15	A	B	C	A	A	A	A
16 to 25	B	C	D	A	A	B	B
26 to 50	C	D	E	A	B	B	C
51 to 90	C	E	F	B	B	C	C
91 to 150	D	F	G	B	B	C	D
151 to 280	E	G	H	B	C	D	E
281 to 500	F	H	J	B	C	D	E
501 to 1,200	G	J	K	C	C	E	F
1,201 to 3,200	H	K	L	C	D	E	G
3,201 to 10,000	J	L	M	C	D	F	G
10,001 to 35,000	K	M	N	C	D	F	H
35,001 to 150,000	L	N	P	D	E	G	J
150,001 to 500,000	M	P	Q	D	E	G	J
500,001 and over	N	Q	R	D	E	H	K

Single sampling plans for normal inspection

Sample Size Code Letter	Sample Size	Acceptable Quality Levels (Normal Inspection)																						
		0.065		0.10		0.15		0.25		0.40		0.65		1.0		1.5		2.5		4.0		6.5		
		Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	
A	2																					0	1	
B	3																							
C	5																							
D	8																							
E	13																							
F	20																							
G	32																							
H	50																							
J	80																							
K	125																							
L	200																							
M	315																							
N	500																							
P	800																							
Q	1250																							
R	2000																							

Inspection standard: ANSI/ASQC Z1.4-2003 Sampling plan: <i>Single, Normal</i> Inspection level: II AQL: Critical: Not Allowed.	1646 Pork Rollz CR Tube	Sample Size:315pcs		
		Critical	Major	Minor
	AQL:	0	1.5	2.5
	Defects Found:	0	11	21
	Max. Allowed:	0	10	14

WORKMANSHIP:						
Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
1646 Pork Rollz	315	2.5%	Printing to bottom less then 3mm	0	8	0

This reflects our findings at the time and place in inspection. This inspection has been carried out to the best of our knowledge and ability and our responsibility is limited to the exercise of reasonable one. This report does not relieve the sellers from their contractual obligations nor prejudice buyer's right for compensation for any apparent and / or hidden defects not detected during our random inspection or occurring thereafter. This report does not evidence shipment.



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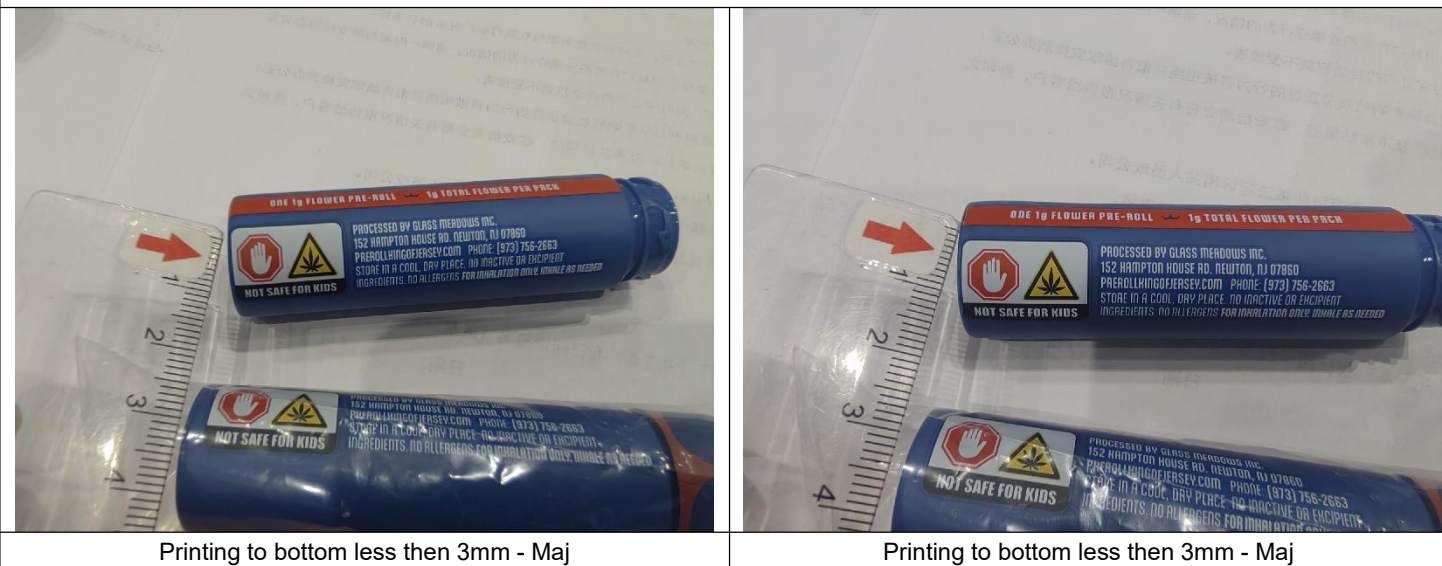
CR Tube	0.6%	Poor printing on tube	0	2	0
	0.3%	Scratches on tube	0	1	0
	3.8%	Poor printing on red line	0	0	12
	2.8%	Paint stain on tube	0	0	9
Total defect:			0	11	21
Allowed:			0	10	14
Result:			Failed		

Inspection standard: ANSI/ASQC Z1.4-2003 Sampling plan: <i>Single, Normal</i> Inspection level: II AQL: Critical: Not Allowed.	1646 Pork Rollz CR Lids	Sample Size: 315pcs		
		Critical	Major	Minor
	AQL:	0	1.5	2.5
	Defects Found:	0	6	0
	Max. Allowed:	0	10	14

WORKMANSHIP:						
Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
1646 Pork Rollz CR Lids	315	1.2%	Upside down for inner lid	0	4	0
		0.3%	Dirty on inner lid	0	1	0
		0.3%	Poor printing on lid	0	1	0
Total defect:				0	6	0
Allowed:				0	10	14
Result:				Pass		

Defect Pictures:

Item No: Pork Rollz CRTube



Printing to bottom less then 3mm - Maj

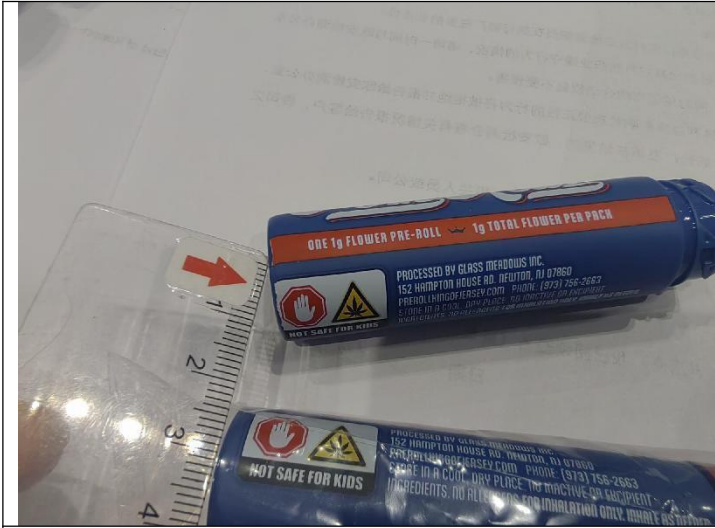
Printing to bottom less then 3mm - Maj



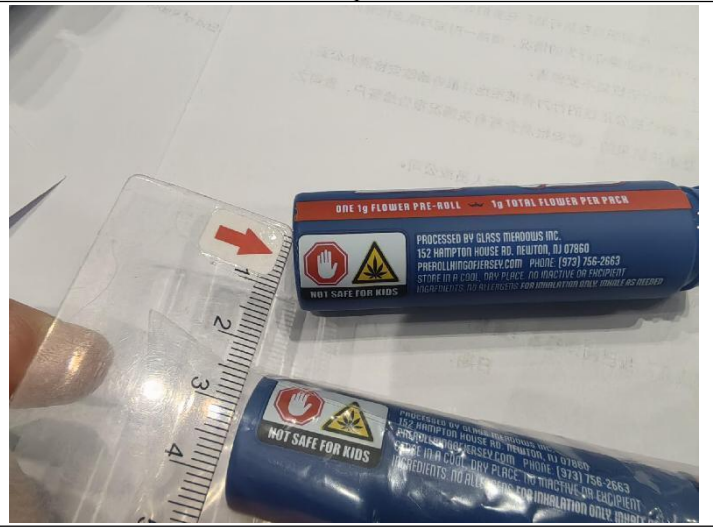
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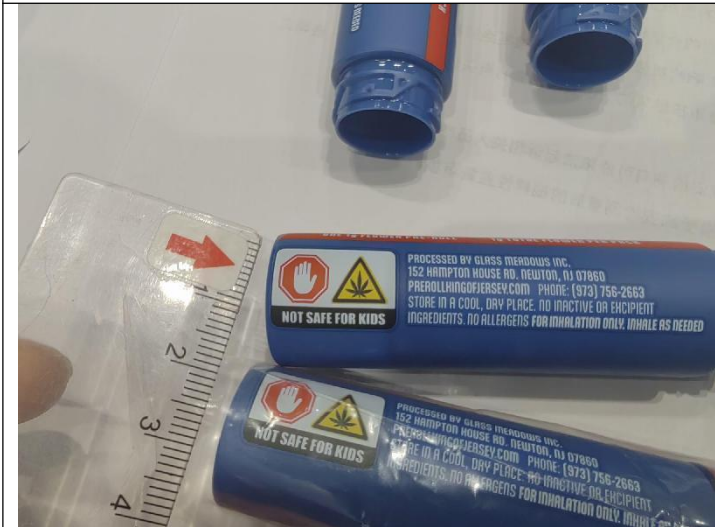
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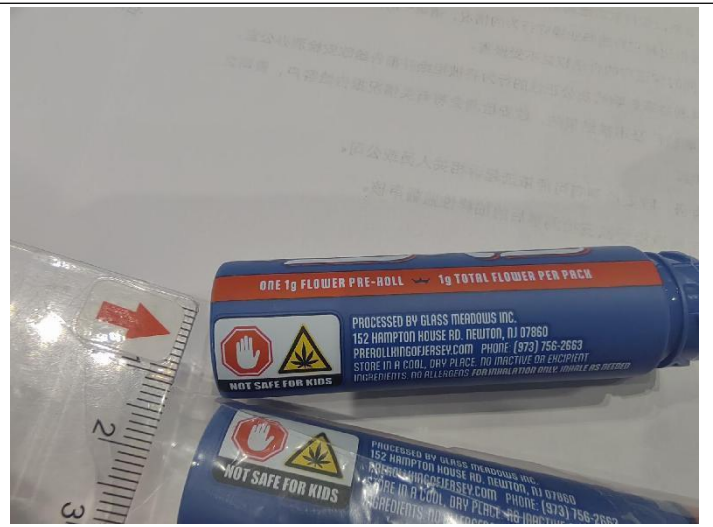
Printing to bottom less then 3mm - Maj



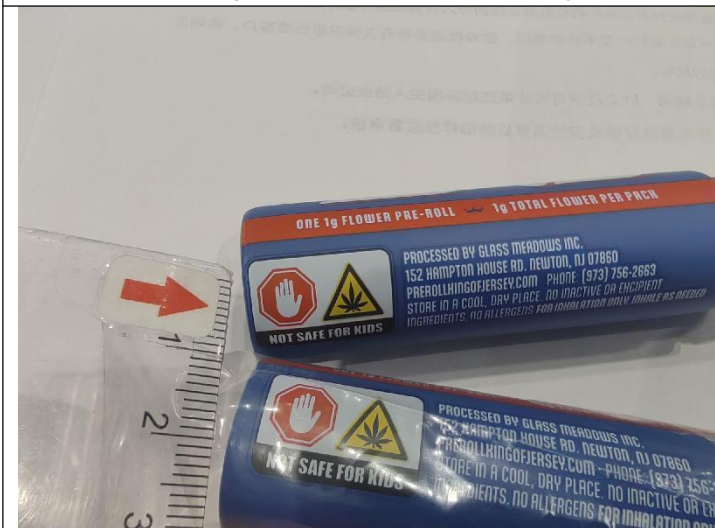
Printing to bottom less then 3mm - Maj



Printing to bottom less then 3mm - Maj



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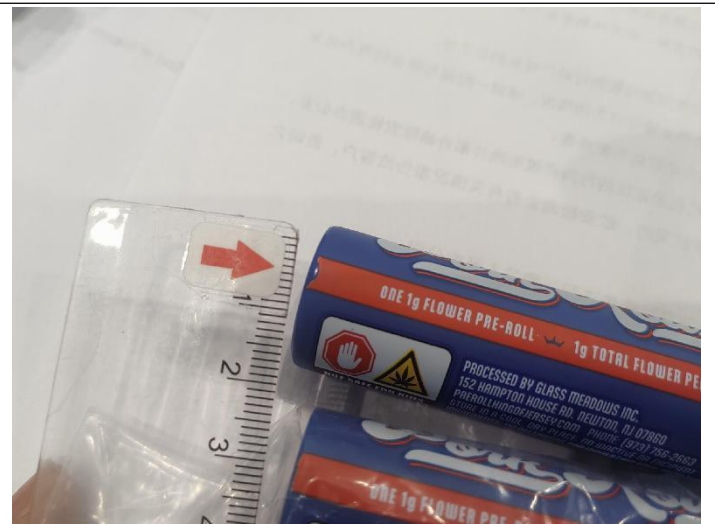
Poor printing on tube - Maj



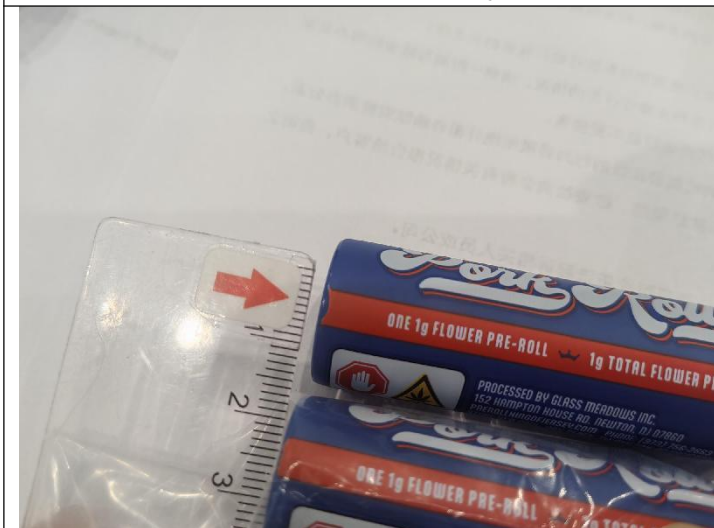
Poor printing on tube - Maj



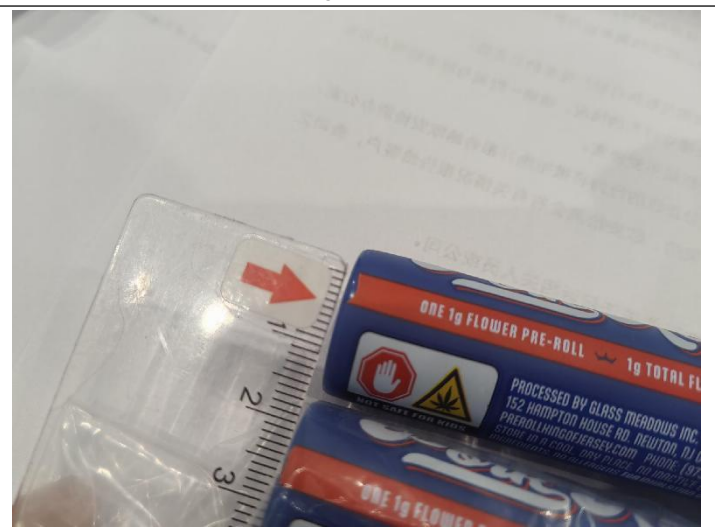
Scratches on tube - Maj



Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



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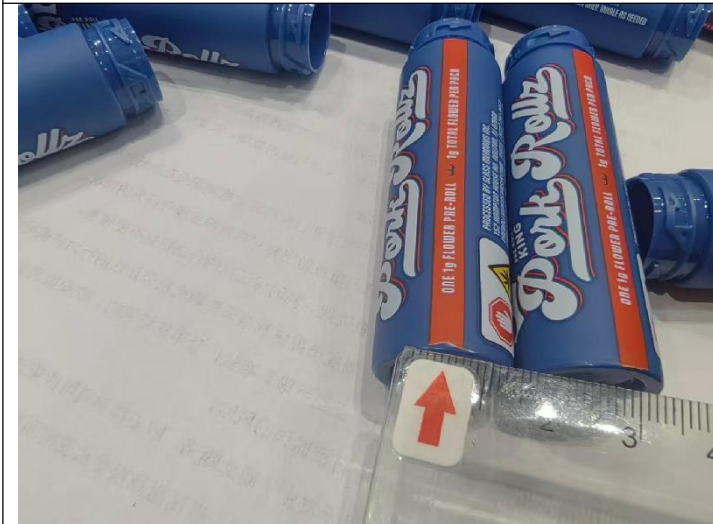
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Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



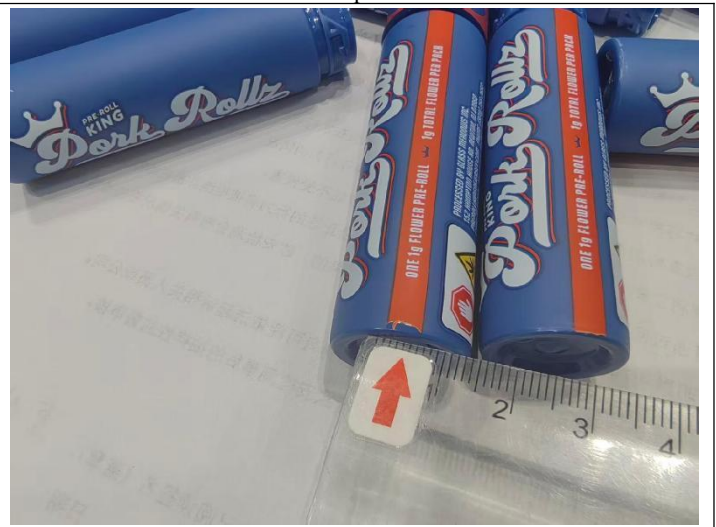
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Poor printing on red line - Min



Poor printing on red line - Min



Poor printing on red line - Min



Paint stain on tube - Min



Paint stain on tube - Min



Paint stain on tube - Min



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Paint stain on tube - Min



Paint stain on tube - Min



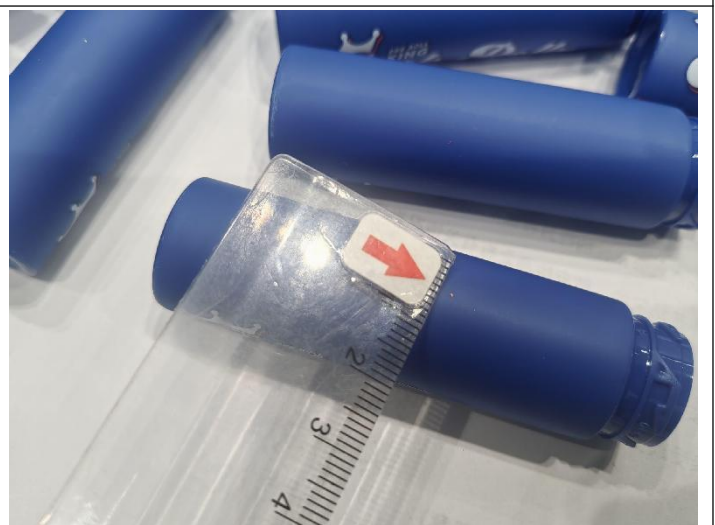
Paint stain on tube - Min



Paint stain on tube - Min



Paint stain on tube - Min



Paint stain on tube - Min

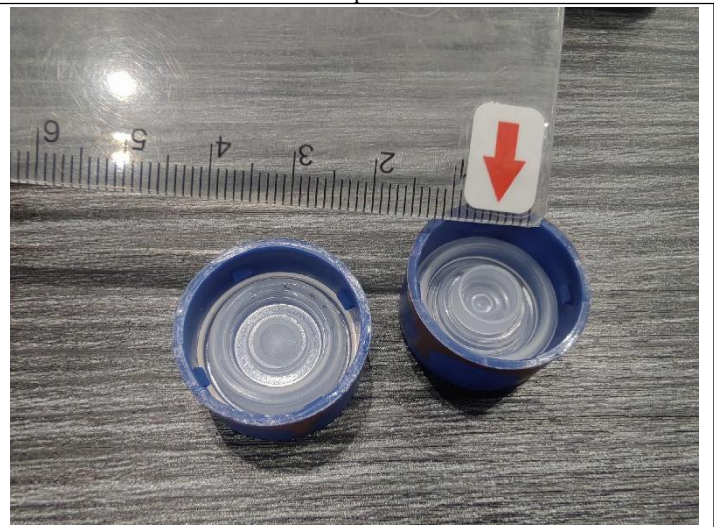
Item No: Pork Rollz CR Lids



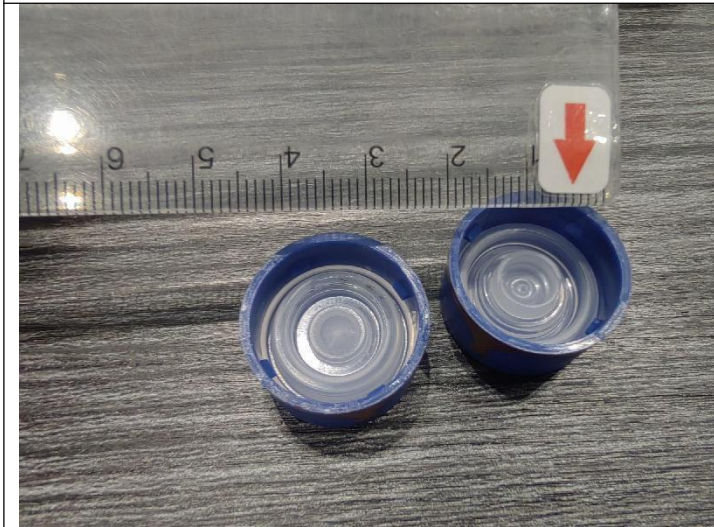
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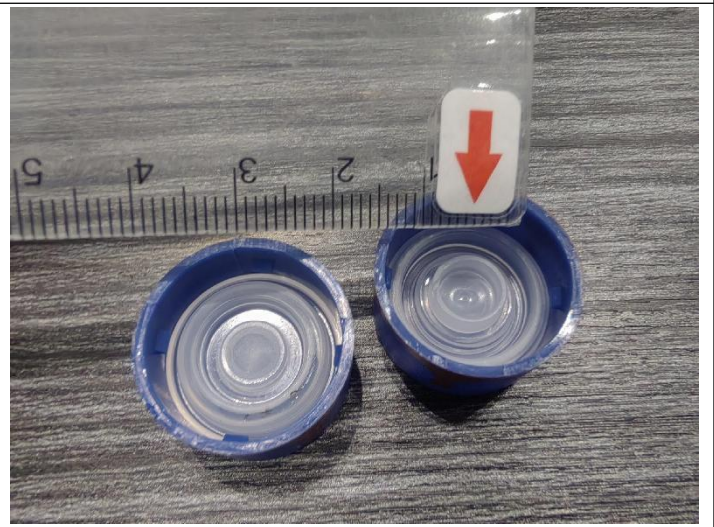
Upside down for inner lid - Maj



Upside down for inner lid - Maj



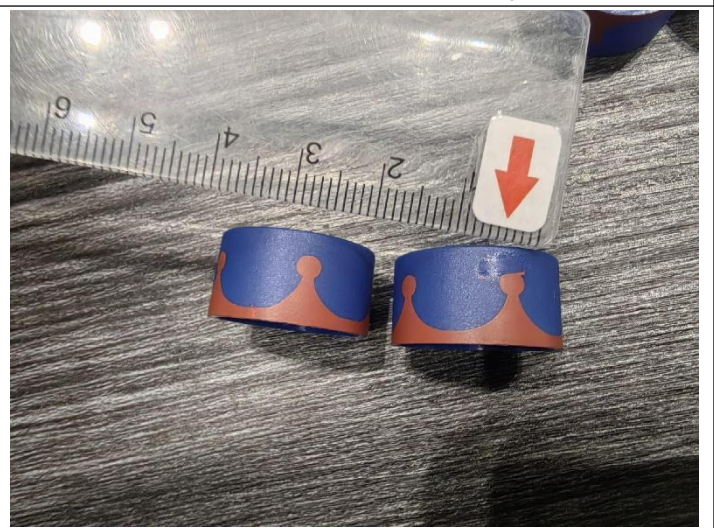
Upside down for inner lid - Maj



Upside down for inner lid - Maj



Dirty on inner lid - Maj



Poor printing on lid - Maj



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PRODUCT CONFORMITY & ON-SITE TESTS

Check Points & On-site Tests	Sample Size	Criteria	Result & Remarks	
Visual Check (Style, Appearance, Material, Color)	All Sample size	a. Conformance to Style / Appearance / Material / Color compared against: <input checked="" type="checkbox"/> Client's / <input type="checkbox"/> Factory's ref. sample. <input type="checkbox"/> No ref. sample for comparison. (N.B.: Provide details in comment section if 2 or more color shades and/or any color variation is found.) b. Free of nick, burrs, pits, sharp point or any other defects which may affect the product serviceability. c. Finish/ coating is smooth and even without streaks, blisters, wrinkles, or runs. d. Good overall appearance with good alignment of components.	PASS	
Color Fastness Test	S-2	Dry/wet white cloth rubbing (dry white paper substitute if white cloth is not available)	PASS	
Rubbing Test on Painting logo	S-2	Wet rubbing by water for 15 seconds and then dried as per client's specification.	PASS	
Silk Screen Printing Adhesive Test	S-2	Stuck the 3M tape on the printing area and stayed for 30 seconds then torn off to see printing quality.	PASS	
Color shade check	S-2	No color discrepancy	PASS	
Export Carton Drop Test	1 Carton	Drop the carton for 10 times in the sequence of 1 corner, 3 edges and 6 faces with below criteria:	PENDING Remarks :2	
		Carton Gross Wt. (kg)		Drop Height (cm)
		0.5 kg – 9.5 kg		76cm
		≥ 9.5 kg – 18.6 g		61cm
		≥ 18.6 kg – 27.7 kg		46cm
		≥ 27.7 kg – 45.4 kg		31cm
45.4 kg – 68 kg	20cm			
Assembly/ installation check	S-2	Assembly/ installation according to the instruction manual or guide on package to see the component is complete, assembly steps is suitable & the finished product is good performance	PASS	
Function check	S-2	All captioned function is well conducted as intended. Such as installation/adjusting, actual using function etc. All of function should be complied with claims.	PASS	
Smell test	All Sample size	No pungent smell come out	PASS	
Capacity check	2pcs	Actual finding:	PASS	
Using function check	2pcs	According Instruction Manual	PASS	
Leak test	S-2	No leakage	PASS	
Fatigue test	S-2	According to opened and closed	PASS	
CR function test	S-2	The assembled product should have a child-resistant locking function	PASS	

PACKING AND ACCESSORIES:

Item No.:	Master shipper (pcs/ctn)	Carton size L×W×H (cm)	G.W (Kg)	N.W (Kg)	Color box size L×W×H (cm)	Color box weight(g)	Carton Barcode	Color box Barcode
1646 Pork Rollz CR Tube	1200	51x34x36.4	8.9	7.8	-	-	-	-



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1646 Pork Rollz CR Lids	10000	47.5x36.4x43	19.15	18	-	-	-	-
	2500	30x31.5x24.4	5.15	4.5	-	-	-	-

PRODUCT SPECIFICATION:

Item No.:	Check point	Client Spec.	Ref. Sample	Sample 1#	Sample 2#	Sample 3 #
1646 Pork Rollz CR Tube	Size check (mm)	-	22.3x79.3	22.3x79.3	22.3x79.3	22.3x79.3
	Weight check(g)	-	6.5	6.5	6.5	6.4
1646 Pork Rollz CR Tube	Size check(mm)	-	22.7x12.1	22.7x12.1	22.7x12.1	22.7x12.1
	Weight check (g)	-	1.8	1.9	1.9	1.7

EXPORT CARTON INFORMATION:

Carton:	New export carton	Yes	Sealing:	Opaque gummed tape	-
Fastening:	Metal staples	Yes		Transparent gummed tape	Yes
Strapping:	Nylonx2	No		Paper tape	-
Material:	Ply of corrugated paper	5ply	Others:	-	

Product photo show:

Item: 1646 -Pork Rollz CR Tube



Carton view



Carton view



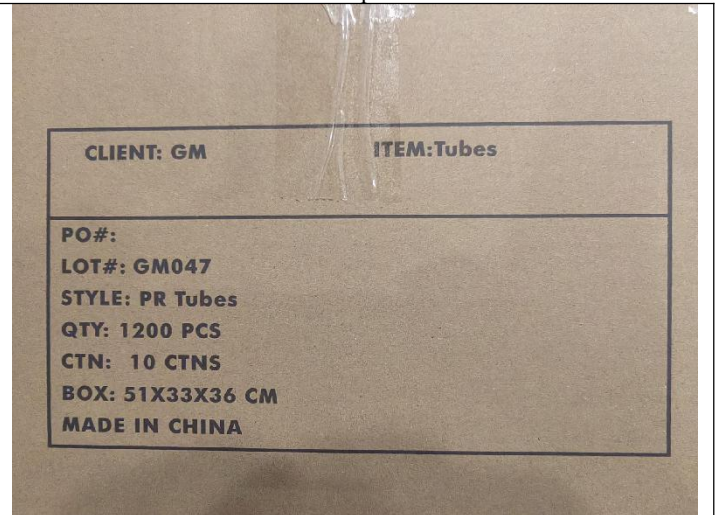
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Shipping mark



Shipping mark



Carton weight: 8.9kgs



Carton weight: 8.9kgs



Carton size: 51x34x36.4cm



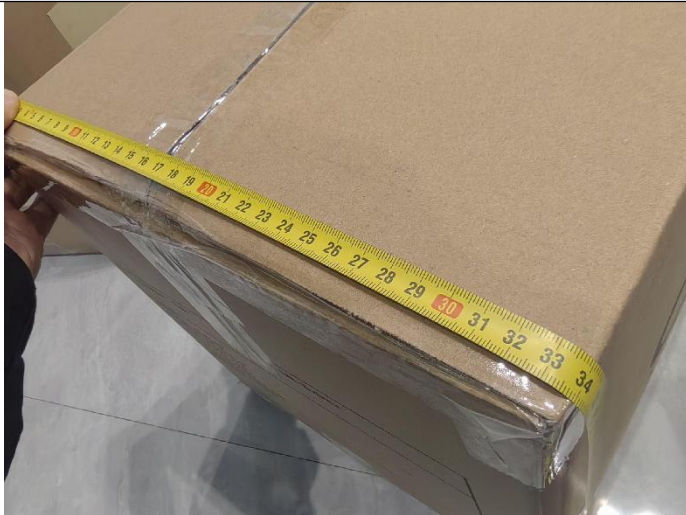
Carton size: 51x34x36.4cm



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Carton size: 51x34x36.4cm



Carton size: 51x34x36.4cm



Carton size: 51x34x36.4cm



Carton size: 51x34x36.4cm



Opened carton



5-ply carton



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Opened polybag



Unit packing for bulk



Opened polybag



1200pcs per carton



Product view



Product view



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Product view



Product view



Product view



Product view



Product view



Product view



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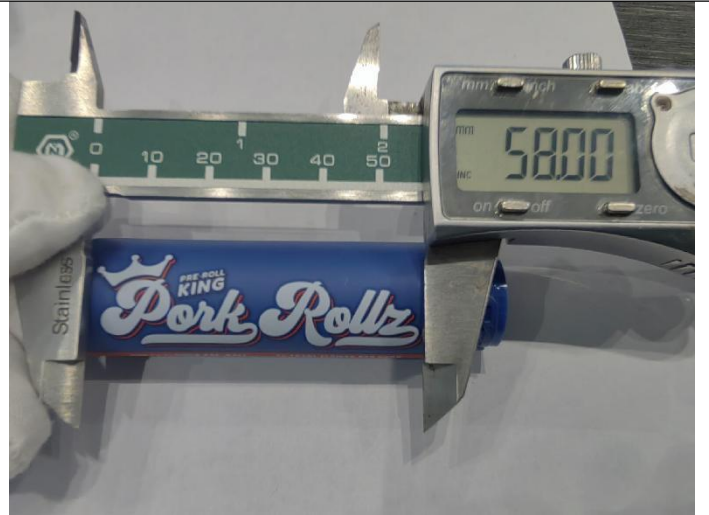
Product view



Product size: 22.3x79.3mm



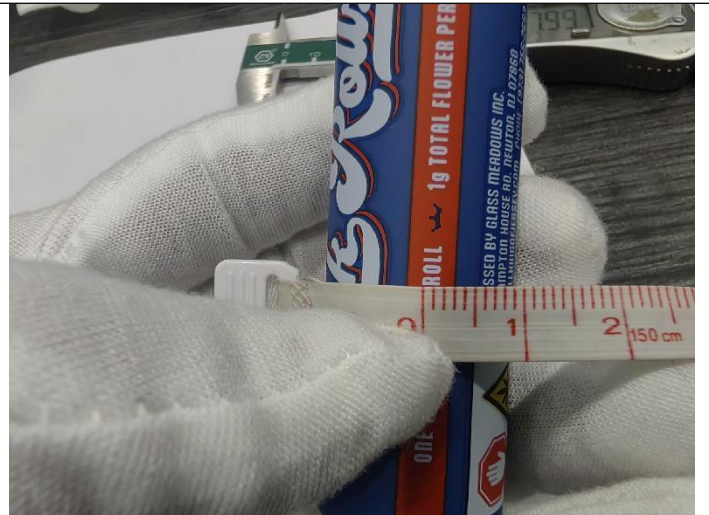
Product size: 22.3x79.3mm



Printing size: 58x18mm



Printing size: 58x18mm



Printing size: 51.2x2mm



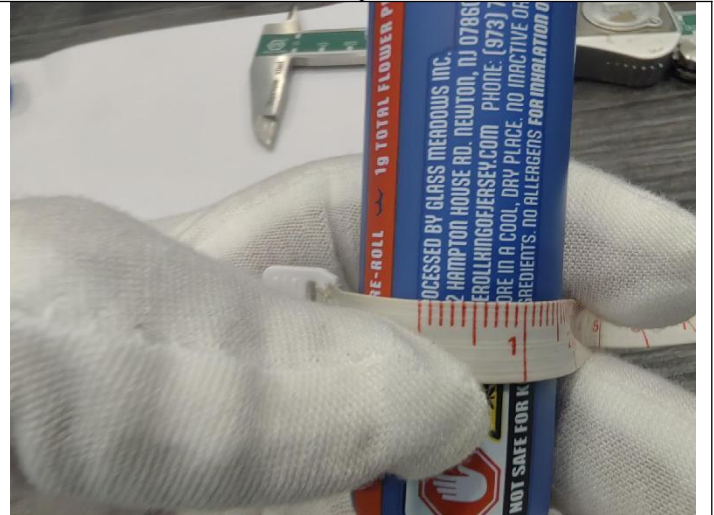
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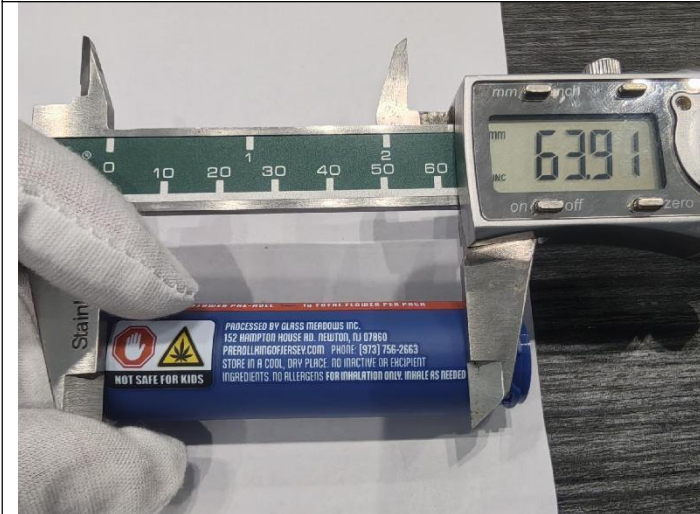
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Printing size: 51.2x2mm



Printing size: 63.9x11mm



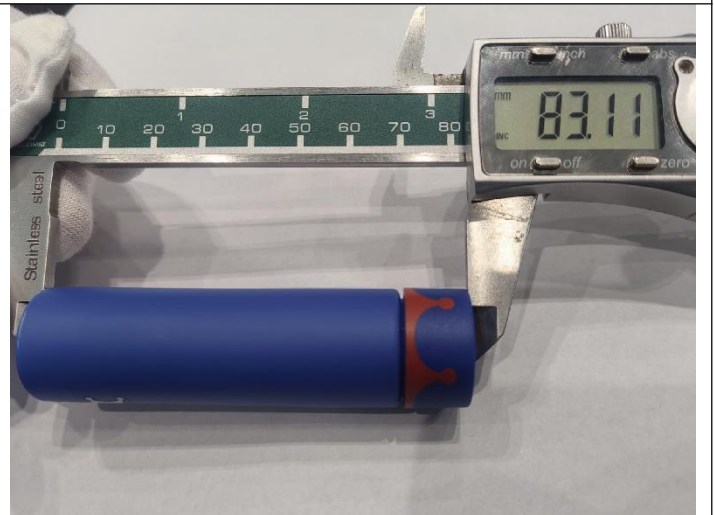
Printing size: 63.9x11mm



Size check: 8.98mm



Weight check: 6.6g



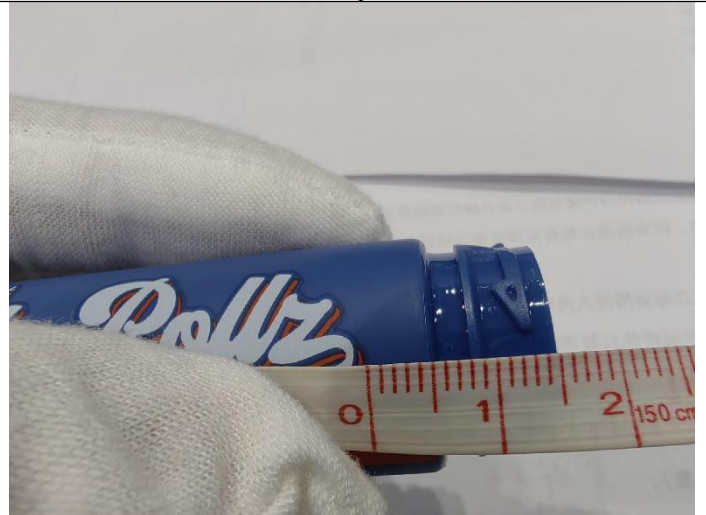
Size check: 83.11mm



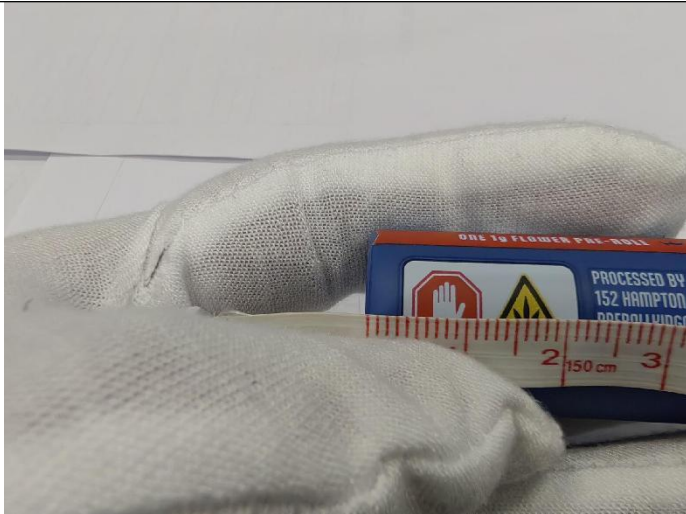
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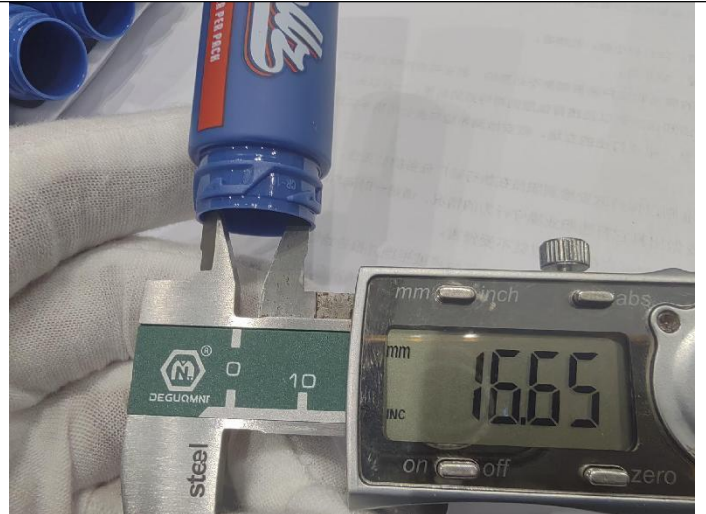
Printing to bottom: 6mm



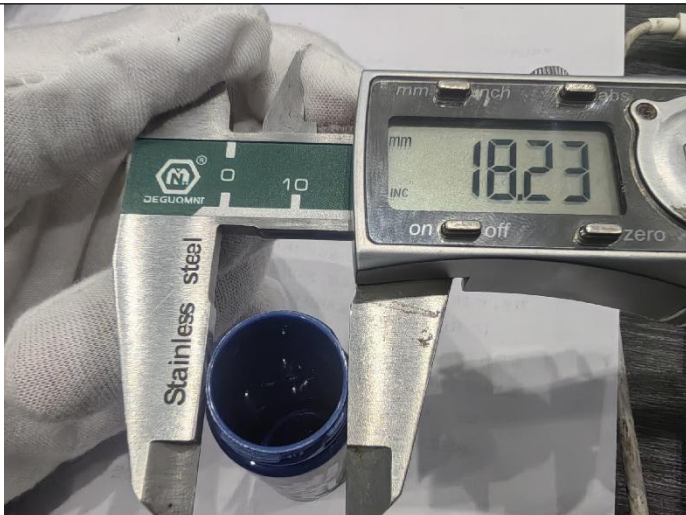
Printing to edge: 5mm



Printing to bottom: 3mm



Size check: 16.65mm



Size check: 18.23mm



Size check: 19.9mm



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Weight check: 6.5g



Weight check: 6.4g



Weight check: 6.5g

N/A

Item: 1646 -Pork Rollz CR Lids



Carton view



Carton view



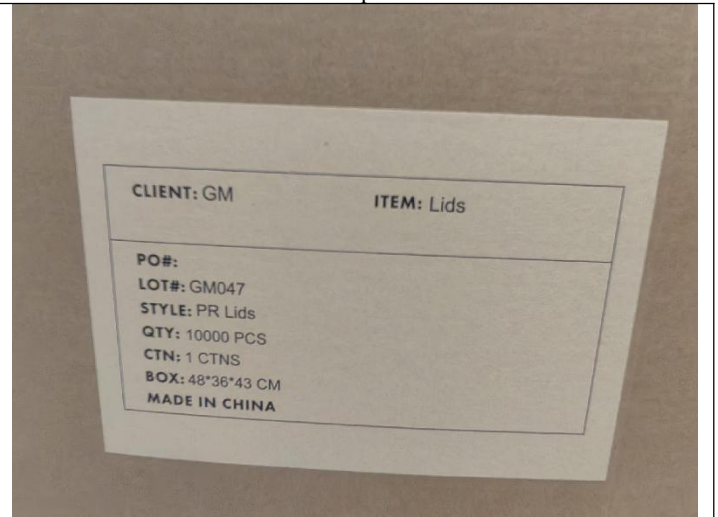
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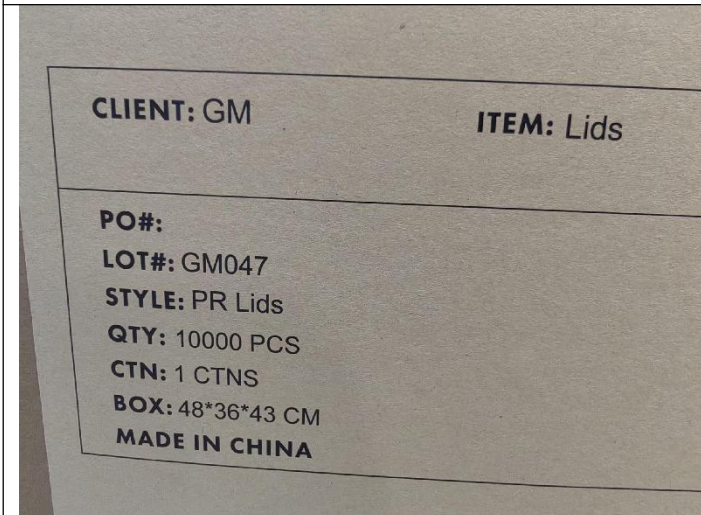
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Shipping mark



Shipping mark



Shipping mark



Carton weight: 19.15kgs



Carton weight: 19.15kgs



Carton size: 47.5x36.4x43cm



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Carton size: 47.5x36.4x43cm



Carton size: 47.5x36.4x43cm



Carton size: 47.5x36.4x43cm



Carton size: 47.5x36.4x43cm



Carton size: 47.5x36.4x43cm



No cardboard inside carton



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No cardboard inside carton



Opened polybag



Lid view



Lid view



Lid view



Lid view



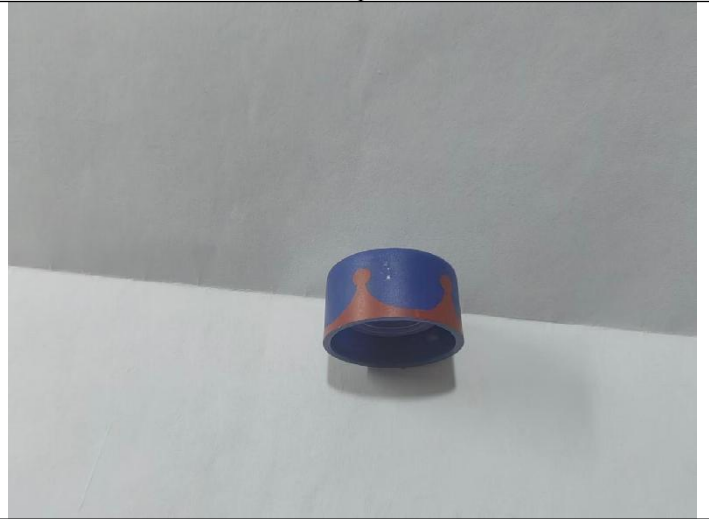
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Lid view



Lid view



Lid view



Lid weight: 1.8g



Lid weight: 1.9g



Lid weight: 1.9g



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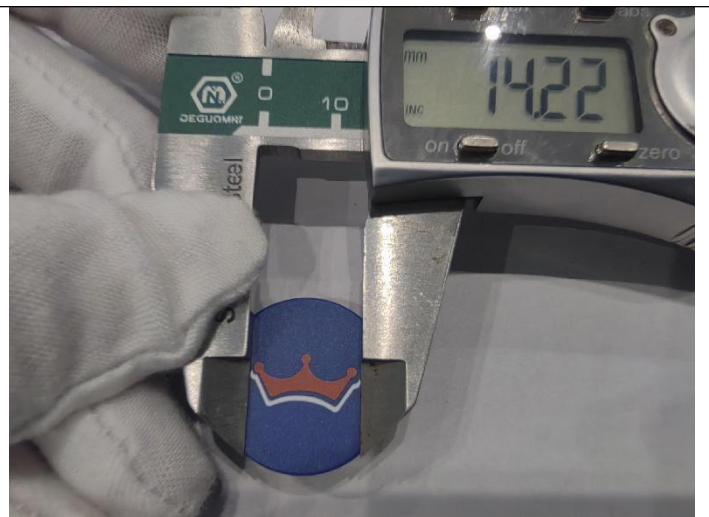
Lid weight: 1.7g



Lid size: 22.7x12.1mm



Lid size: 22.7x12.1mm



Printing size: 14.2x7.1mm



Printing size: 14.2x7.1mm



Printing size: 8.9mm



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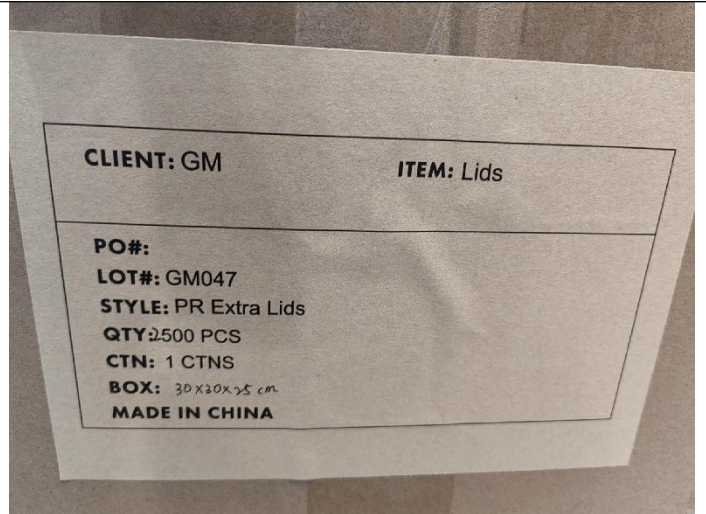
Staple used on carton



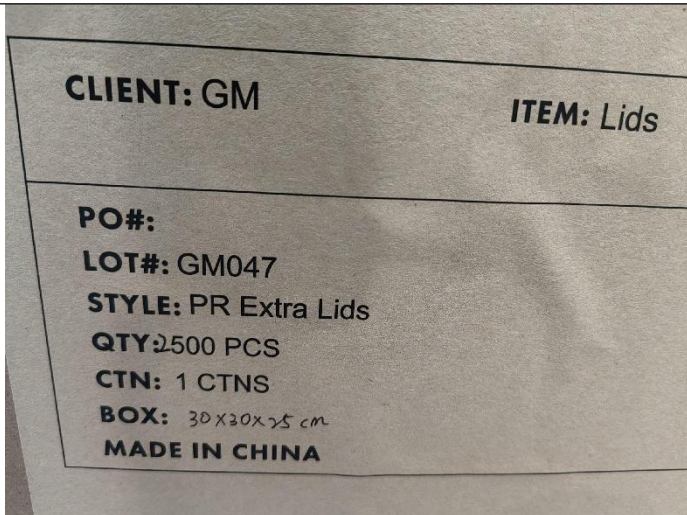
Carton view



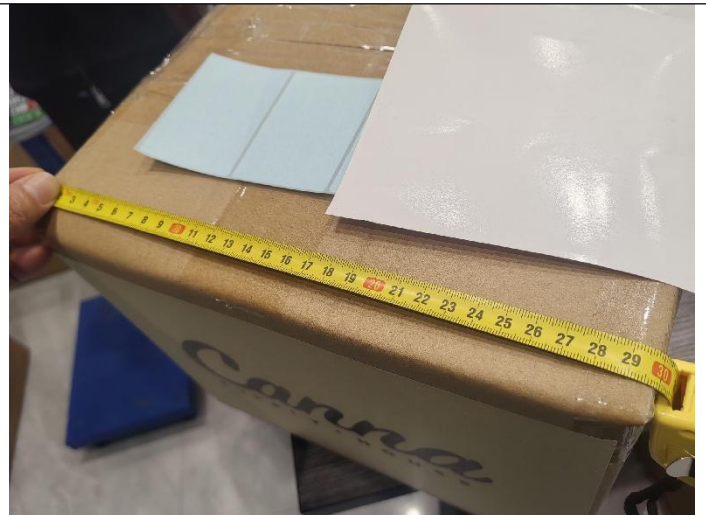
Shipping mark



Shipping mark



Shipping mark



Carton size: 30x31.5x24.4cm



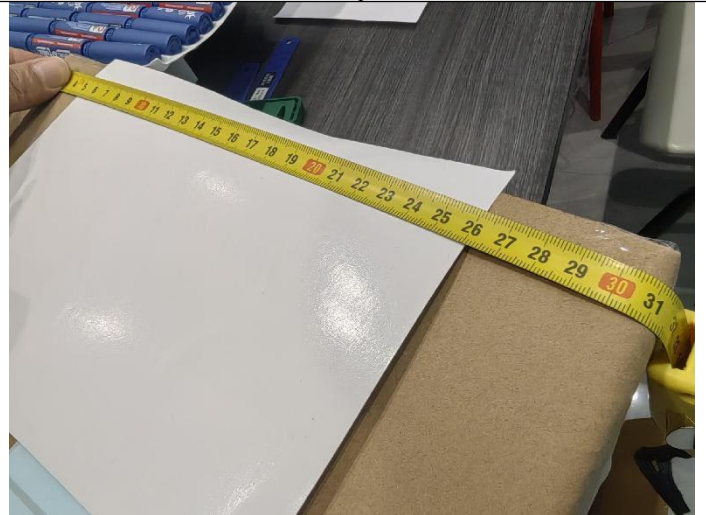
MT-INSPECTION

Final Random Inspection Report

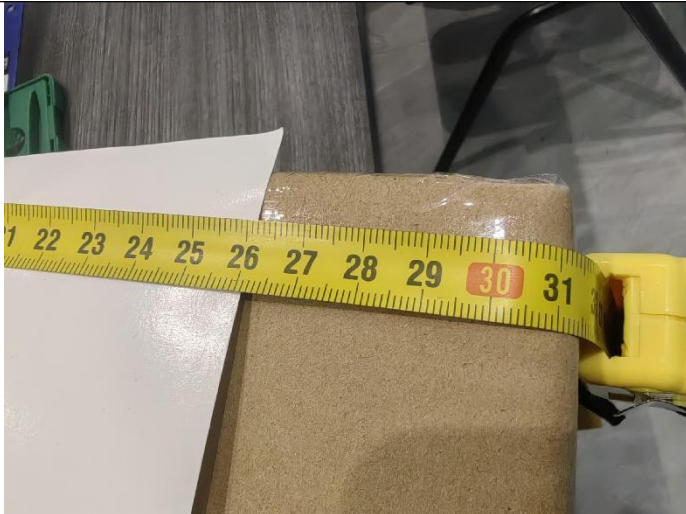
Report No.: MT-DZL-20260414-001



Carton size: 30x31.5x24.4cm



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Carton size: 30x31.5x24.4cm



Carton size: 30x31.5x24.4cm



Carton weight: 5.15kgs



MT-INSPECTION

Final Random Inspection Report

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Carton weight: 5.15kgs



Opened carton



Opened carton



Opened polybag



Approved sample



Compare with approved sample



Final Random Inspection Report



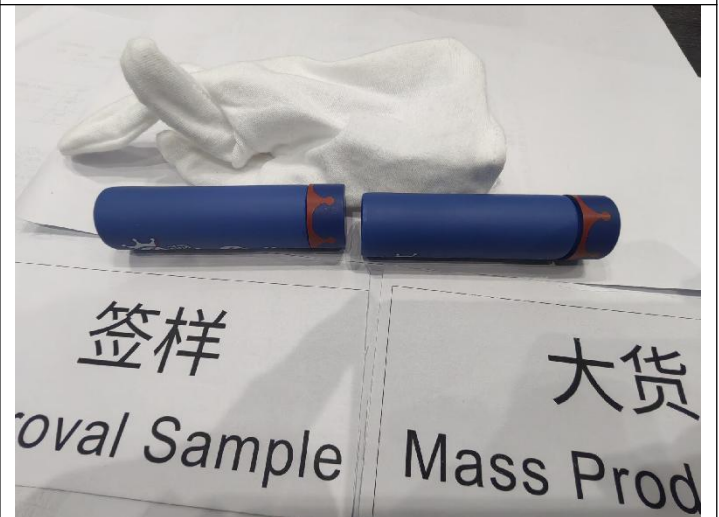
Compare with approved sample



Compare with approved sample



Compare with approved sample



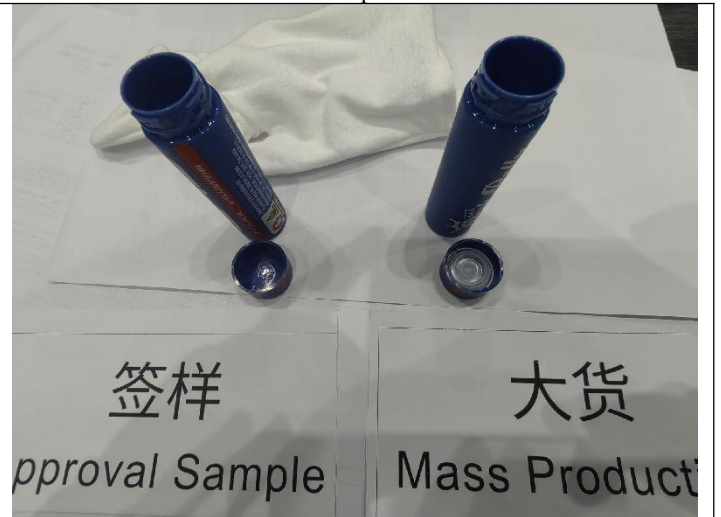
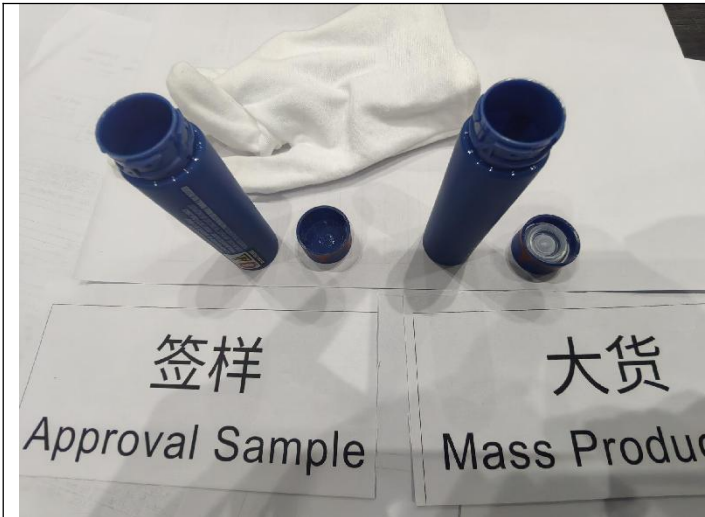
Compare with approved sample



Compare with approved sample



Compare with approved sample



Compare with approved sample

Compare with approved sample



Compare with approved sample

Compare with approved sample

Measurement and Test



Assembly test

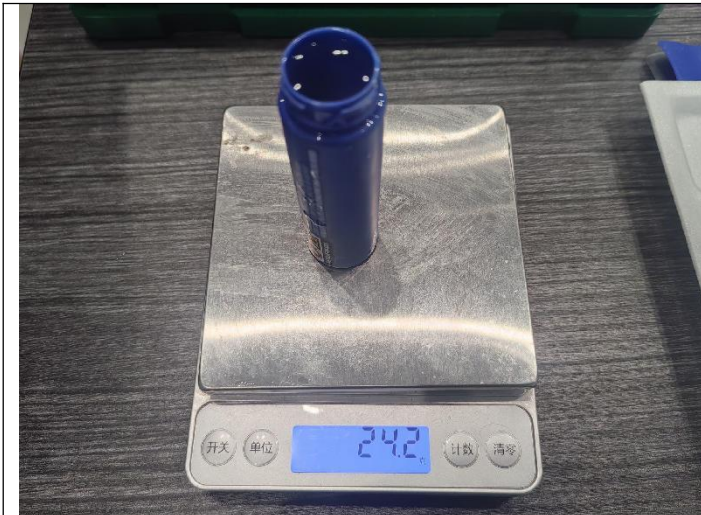
Capacity check



MT-INSPECTION

Final Random Inspection Report

Report No.: MT-DZL-20260414-001



Capacity check



Capacity check



Capacity check



Capacity check



Capacity check



Color shade check



MT-INSPECTION

Final Random Inspection Report

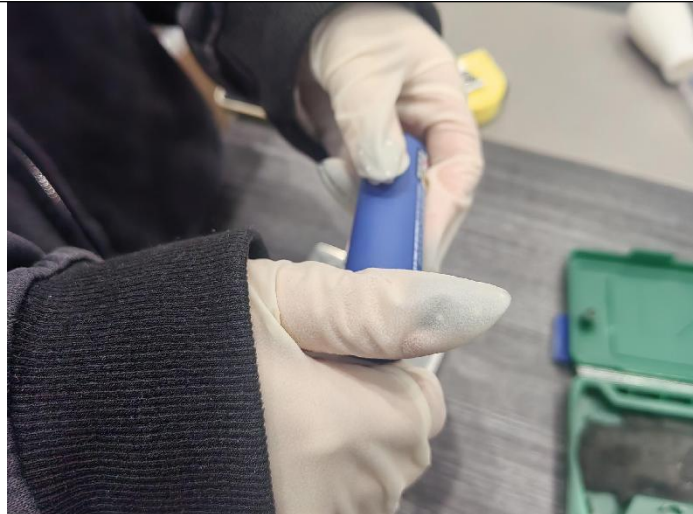
Report No.: MT-DZL-20260414-001



Color shade check



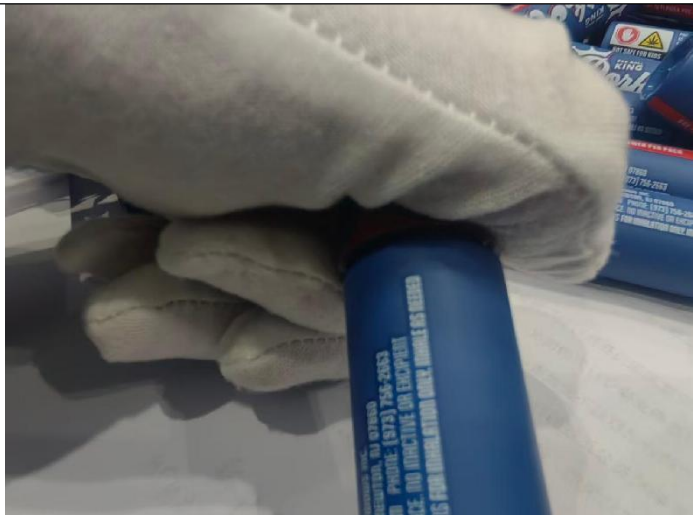
Color shade check



CR function test



CR function test



Fatigue test



Function test



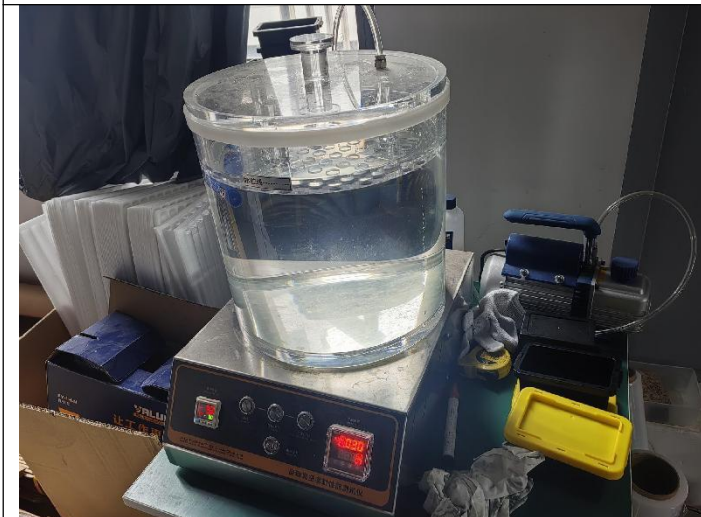
Final Random Inspection Report



Leak test



Leak test



Leak test



Leak test



Leak test



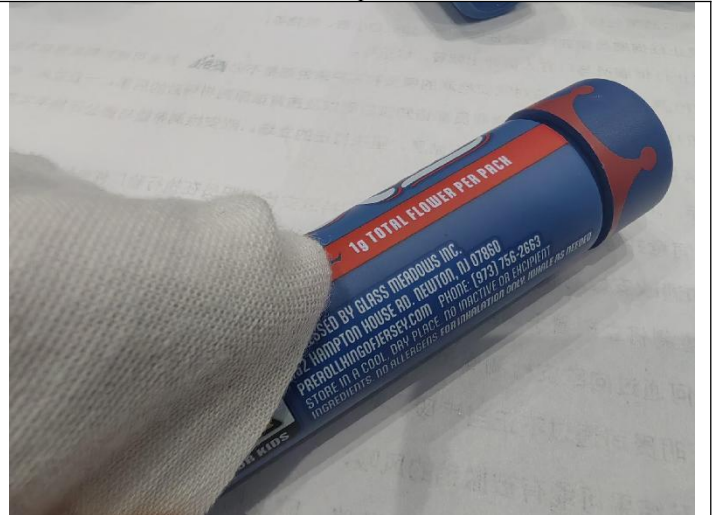
Leak test



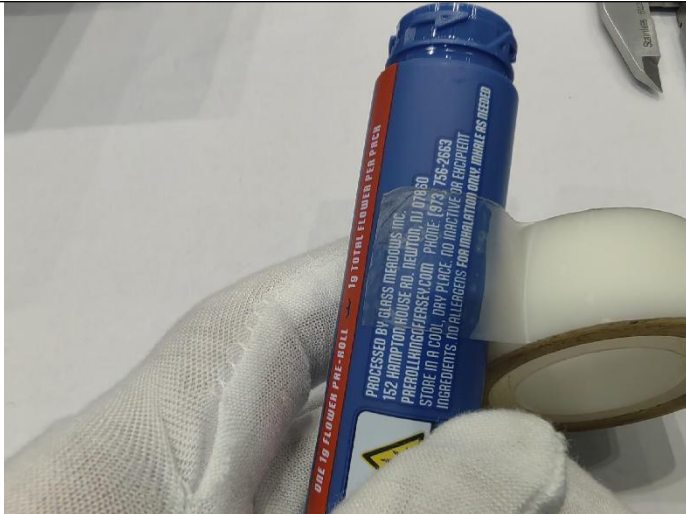
Final Random Inspection Report



Leak test



Rubbing Test on printing logo



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Smell test



Smell test



MT-INSPECTION

Final Random Inspection Report

Report No.: MT-DZL-20260414-001



Using function check



N/A

N/A

Other photos



Factory gate



Carton storage



Randomly select inspection carton



Inspection site



Final Random Inspection Report

Report No.: MT-DZL-20260414-001

--The End Of Report--