



MT-INSPECTION

Final Random Inspection Report

Report No.: MT-DZL20260424-001

GENERAL SUMMARY:

Client:	DAZZLE MANUFACTURING LTD
PO No.:	PI_SP26006
Item No.:	1646
Product Name:	Pork Rollz CR Tube; Pork Rollz CR Lids
Quantity:	221500pcs
Inspection location:	Jinhua City, Zhejiang Province
Supplier:	ZHEJIANG CR-PACK TECH CO., LTD
Date of inspection:	April 24, 2026



OVERALL CONCLUSION:

Inspection criteria	Passed	Failed	Pending	Comments
Quantity available:	-	-	x	Remark 1
Product Conformity:	x	-	-	
Workmanship:	-	x	-	Remark 5,6
Test and measurement:	-	-	x	Remark 7
Labeling:	x	-	-	
Packing and shipping mark:	-	-	x	Remark 3
Result:	<input type="checkbox"/> Acceptable <input checked="" type="checkbox"/> Reject <input type="checkbox"/> Pending			

SPECIAL REMARK:

- All products have been packaged, but actual 9600pcs/8ctns for item tube and 12550pcs/2ctns for lids
- There's a approved sample providing for reference during inspection.
- No packing method spec. available for comparison on site.
- No protective cardboard in carton when opened the carton.
- Selected 315sets/5cartons samples for inspection, found 10pcs major defects and 40pcs minor defects, for the defects found during inspection, the inspector had already shown to the factory and requested to replace these defects
- For item 1646 Pork Rollz CR Tube , the defects were beyond AQL 2.5/4.0 limit.
- The factory could not agree to do carton drop test during inspection

AVAILABLE QUANTITY:

Order No.	Item No.	Order Qty		Packed		Not finished		Not packed		Inspect Qty	
		pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn
PI_SP26006	1646 Pork Rollz CR Tube	12050	-	9600	8	2450	-	0	0	315	3
	1646 Pork Rollz CR Lids	550	-	12550	2	0	-	0	0	315	2
Total:		12600	-	22150	10	2450	-	0	0	630	5



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Single sampling plans for normal inspection

Sample Size Code Letter	Sample Size	Acceptable Quality Levels (Normal Inspection)																					
		0.065		0.10		0.15		0.25		0.40		0.65		1.0		1.5		2.5		4.0		6.5	
		Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re	Ac	Re
A	2																					0	1
B	3																						
C	5																						
D	8																						
E	13																						
F	20																						
G	32																						
H	50																						
J	80																						
K	125																						
L	200																						
M	315																						
N	500																						
P	800																						
Q	1250																						
R	2000																						

Lot Size	General Inspection Levels			Special Inspection Levels			
	I	II	III	S1	S2	S3	S4
2 to 8	A	A	B	A	A	A	A
9 to 15	A	B	C	A	A	A	A
16 to 25	B	C	D	A	A	B	B
26 to 50	C	D	E	A	B	B	C
51 to 90	C	E	F	B	B	C	C
91 to 150	D	F	G	B	B	C	D
151 to 280	E	G	H	B	C	D	E
281 to 500	F	H	J	B	C	D	E
501 to 1,200	G	J	K	C	C	E	F
1,201 to 3,200	H	K	L	C	D	E	G
3,201 to 10,000	J	L	M	C	D	F	G
10,001 to 35,000	K	M	N	C	D	F	H
35,001 to 150,000	L	N	P	D	E	G	J
150,001 to 500,000	M	P	Q	D	E	G	J
500,001 and over	N	Q	R	D	E	H	K

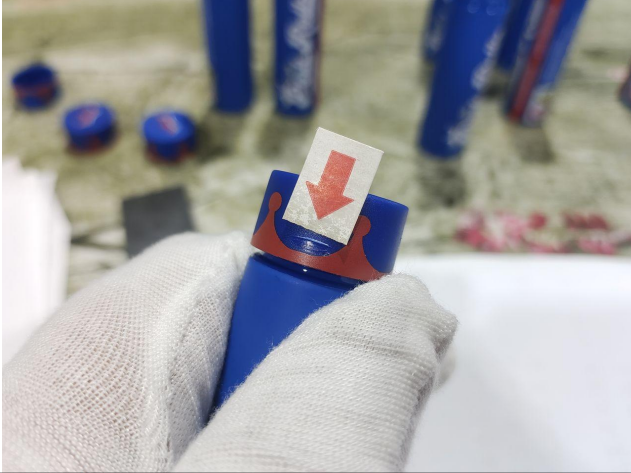
Inspection standard: ANSI/ASQC Z1.4-2003 Sampling plan: <i>Single, Normal</i> Inspection level: II AQL: Critical: Not Allowed.	1646 Pork Rollz CR Lids	Sample Size: 315pcs		
		Critical	Major	Minor
	AQL:	0	1.5	2.5
	Defects Found:	0	2	2
	Max. Allowed:	0	14	21

WORKMANSHIP:						
Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
1646 Pork Rollz CR Lids	315	0.95%	Scratch	0	2	1
		0.3%	Printing stain	0	0	1
Total defect:				0	2	2
Allowed:				0	14	21
Result:				Pass		



Defect Pictures:

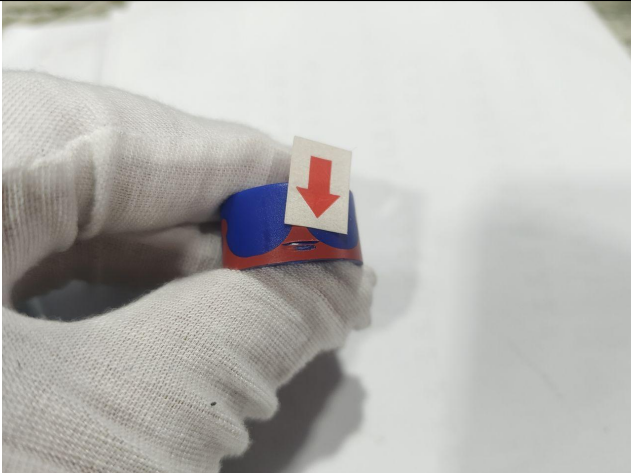
Item No: Pork Rollz CR Lids



Scratch-Maj



Scratch-Min



Scratch-Maj



Printing stain-Min

<p>Inspection standard: ANSI/ASQC Z1.4-2003 Sampling plan: <i>Single, Normal</i> Inspection level: II AQL: Critical: Not Allowed.</p>	1646 Pork Rollz CR Tube	Sample Size:315pcs		
		Critical	Major	Minor
	AQL:	0	1.5	2.5
	Defects Found:	0	8	38
	Max. Allowed:	0	14	21

WORKMANSHIP:

Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
1646 Pork Rollz CR Tube	315	2.5%	Printing to bottom less then 2mm	0	8	0
		4.8%	Poor printing	0	0	15
		7.3%	Printing stain	0	0	23
Total defect:				0	8	38



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Allowed:	0	14	21
Result:	Failed		

Defect Pictures:

Item No: Pork Rollz CR Tube



Printing to bottom less then 2mm-Maj



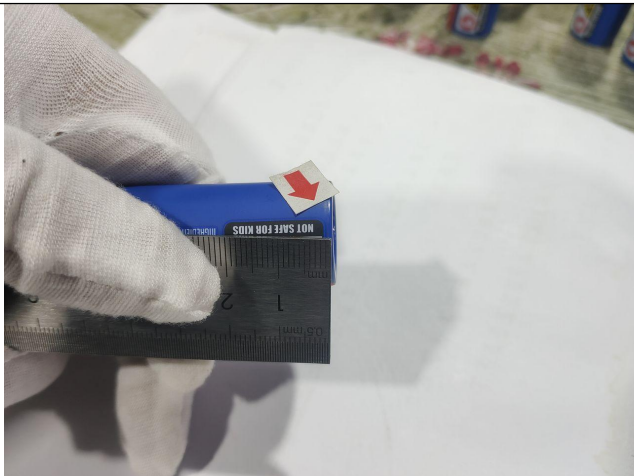
Poor printing-Min



Printing stain-Min



Poor printing-Min





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<p>Printing to bottom less then 2mm-Maj</p> 	<p>Printing stain-Min</p> 
<p>Printing stain-Min</p> 	<p>Printing stain-Min</p> 
<p>Printing stain-Min</p> 	<p>Poor printing-Min</p> 
<p>Printing to bottom less then 2mm-Maj</p>	<p>Printing to bottom less then 2mm-Maj</p>



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Printing to bottom less then 2mm-Maj



Printing to bottom less then 2mm-Maj



Printing to bottom less then 2mm-Maj



Printing to bottom less then 2mm-Maj



Poor printing-Min



Poor printing-Min



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Poor printing-Min



Poor printing-Min



Poor printing-Min



Poor printing-Min



Poor printing-Min



Poor printing-Min



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Poor printing-Min



Poor printing-Min



Poor printing-Min



Poor printing-Min



Printing stain-Min



Printing stain-Min



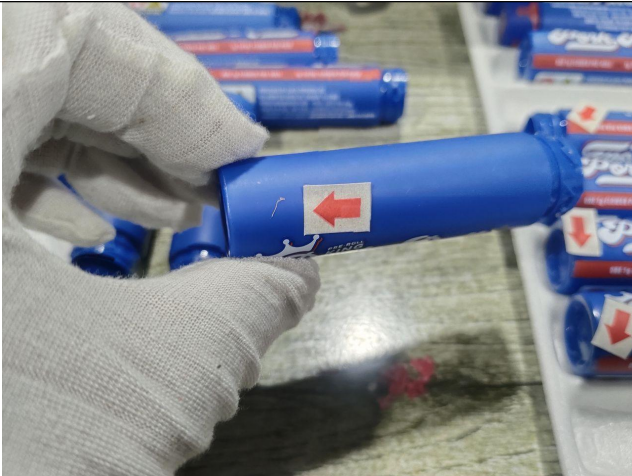
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Printing stain-Min



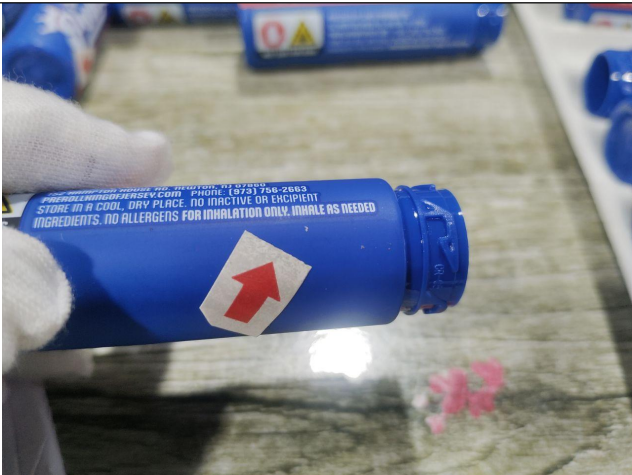
Printing stain-Min



Printing stain-Min



Printing stain-Min



Printing stain-Min



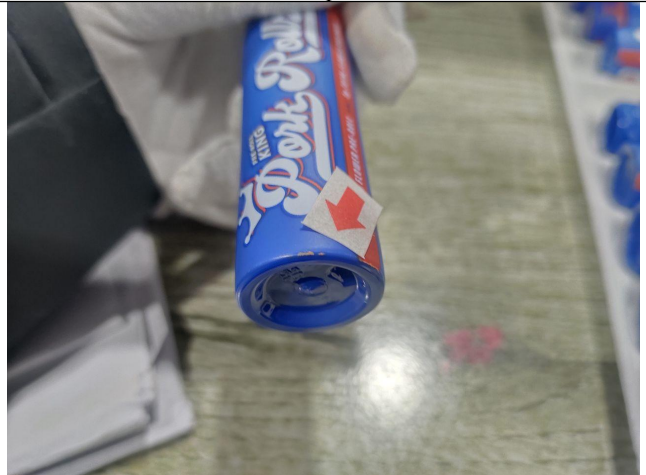
Printing stain-Min



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Printing stain-Min



Printing stain-Min



Printing stain-Min



Printing stain-Min



Printing stain-Min



Printing stain-Min



<p>Printing stain-Min</p>	<p>Printing stain-Min</p>
<p>Printing stain-Min</p>	<p>Printing stain-Min</p>

PRODUCT CONFORMITY & ON-SITE TESTS

Check Points & On-site Tests	Sample Size	Criteria	Result & Remarks
Visual Check (Style, Appearance, Material, Color)	All Sample size	a. Conformance to Style / Appearance / Material / Color compared against: <input checked="" type="checkbox"/> Client's / <input type="checkbox"/> Factory's ref. sample. <input type="checkbox"/> No ref. sample for comparison. (N.B.: Provide details in comment section if 2 or more color shades and/or any color variation is found.) b. Free of nick, burrs, pits, sharp point or any other defects which may affect the product serviceability. c. Finish/ coating is smooth and even without streaks, blisters, wrinkles, or runs. d. Good overall appearance with good alignment of components.	PASS
Color Fastness Test	S-2	Dry/wet white cloth rubbing (dry white paper substitute if white cloth is not available)	PASS
Rubbing Test on Painting logo	S-2	Wet rubbing by water for 15 seconds and then dried as per client's specification.	PASS
Silk Screen Printing Adhesive Test	S-2	Stuck the 3M tape on the printing area and stayed for 30 seconds then torn off to see	PASS



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		printing quality.		
Color shade check	S-2	No color discrepancy	PASS	
Assembly/ installation check	S-2	Assembly/ installation according to the instruction manual or guide on package to see the component is complete, assembly steps is suitable & the finished product is good performance	PASS	
Function test	S-2	All captioned function is well conducted as intended. Such as installation/adjusting, actual using function etc. All of function should be complied with claims	PASS	
Smell test	All Sample size	No pungent smell come out.	PASS	
Capacity check	3pcs	Actual finding:	PASS	
Using function check	3pcs	According Instruction Manual	PASS	
Leak test	S-2	No leakage	PASS	
Fatigue test	S-2	According to opened and closed	PASS	
CR function test	S-2	The assembled product should have a child-resistant locking function	PASS	
Export Carton Drop Test	1 Carton	Drop the carton for 10 times in the sequence of 1 corner, 3 edges and 6 faces with below criteria:	PENDING Remarks :7	
		Carton Gross Wt. (kg)		Drop Height (cm)
		0.5 kg – 9.5 kg		76cm
		≥ 9.5 kg – 18.6 g		61cm
		≥ 18.6 kg – 27.7 kg		46cm
		≥ 27.7 kg – 45.4 kg		31cm
45.4 kg – 68 kg	20cm			

PACKING AND ACCESSORIES:

Item No.:	Master shipper (pcs/ctn)	Carton size L×W×H (cm)	G.W (Kg)	N.W (Kg)	Color box size L×W×H (cm)	Color box weight(g)	Carton Barcode	Color box Barcode
1646 Pork Rollz CR Tube	1200	50.5*34*36	8.9	7.8	-	-	-	-
1646 Pork Rollz CR Lids	10000	47*36.5*44	19.15	18	-	-	-	-
	2500	27*26*29	5.05	4.5	-	-	-	-

PRODUCT SPECIFICATION:

Item No.:	Check point	Client Spec.	Ref. Sample	Sample 1#	Sample 2#	Sample 3 #
1646 Pork Rollz CR Tube	Size check(mm)	-	22.3x79.3	22.7x79.1	22.7x79.1	22.7x79.1
	Weight check(g)	-	6.5	6.6	6.6	6.6
1646 Pork Rollz CR Lids	Size check(mm)	-	22.7x12.1	22.6x12.1	22.6x12.1	22.6x12.1
	Weight check(g)	-	1.8	1.8	1.8	1.8

EXPORT CARTON INFORMATION:

Carton:	New export carton	Yes	Sealing:	Opaque gummed tape	-
Fastening:	Metal staples	No		Transparent gummed tape	Yes
Strapping:	Nylonx2	No		Paper tape	-
Material:	Ply of corrugated paper	5ply	Others:	-	



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Product photo show:

Item: 1646 -Pork Rollz CR Lids



Carton view



Carton view



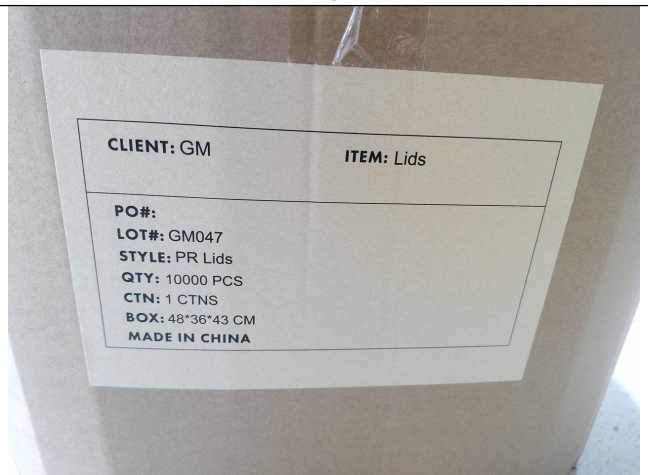
Shipping mark



Shipping mark



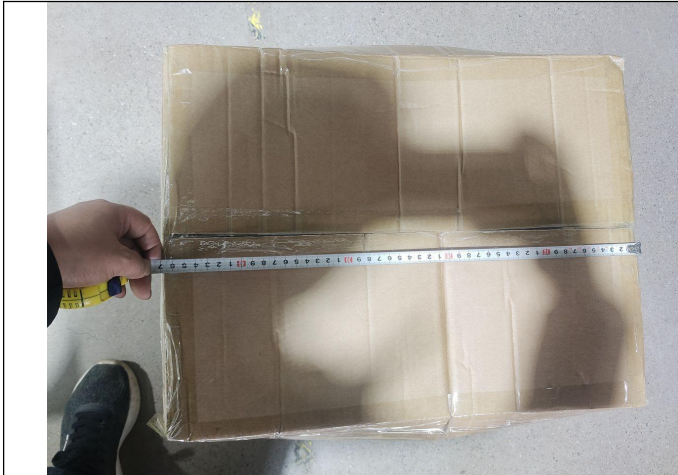
Shipping mark



Shipping mark



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Carton size: 47*36.5*44cm



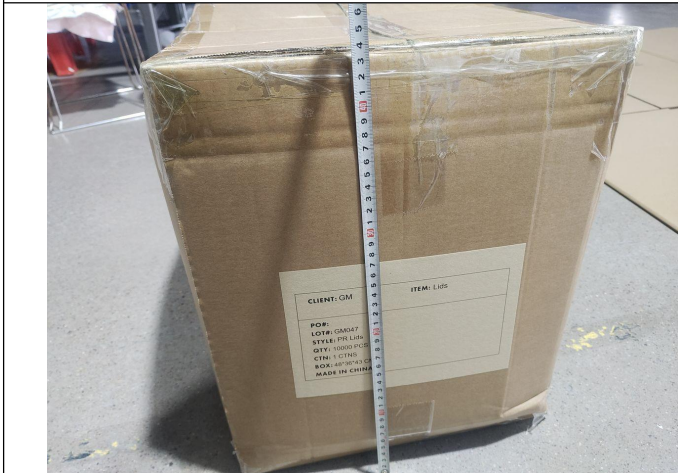
Carton size: 47*36.5*44cm



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Carton size: 47*36.5*44cm



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Carton weight: 19.15kgs



Carton weight: 19.15kgs



Opened carton



5-ply carton



Opened carton









Lid view



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Lid view	Lid view
	
Lid view	Lid view
	
Lid view	Lid view



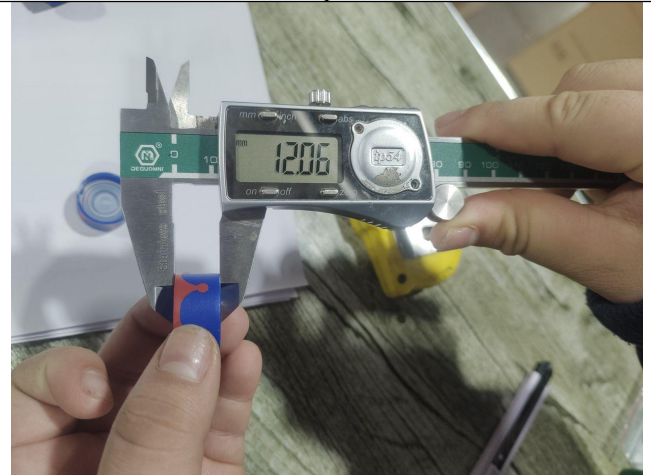
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Lid size: 12.06mm



Lid size: 12.06mm



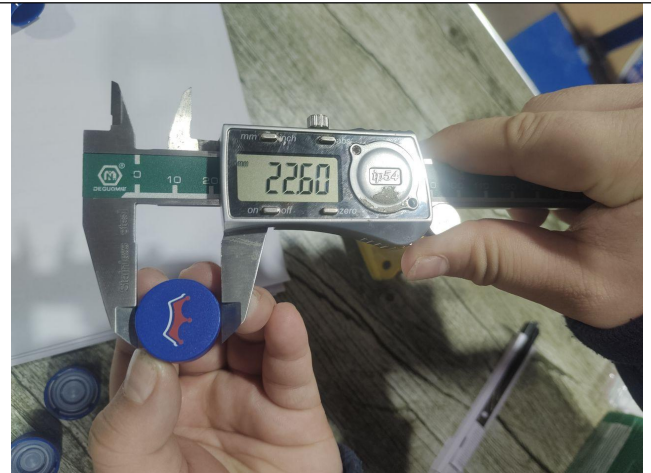
Lid size: 12.04mm



Lid size: 22.58mm



Lid size: 22.59mm



Lid size: 22.60mm



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Lid size check:20.22mm



Lid size check:20.50mm



Lid size check:19.98mm



Lid weight: 1.84g



Lid weight: 1.8g



Lid weight: 1.83g



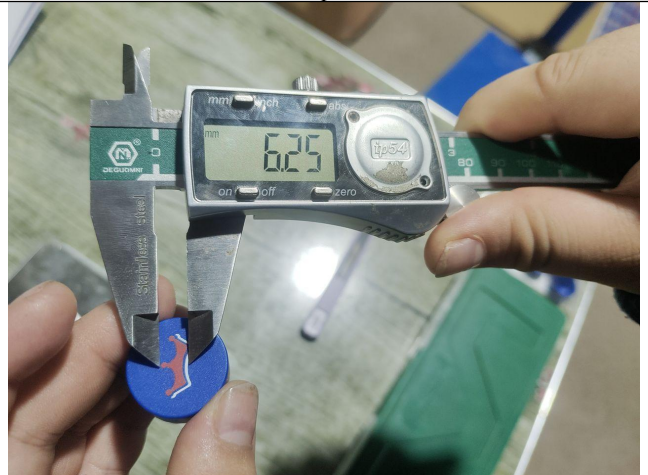
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Printing size: 13.97mm



Printing size: 6.25mm



Printing size: 8.77mm

N/A

Item: 1646 -Pork Rollz CR Tube



Carton view



Carton view



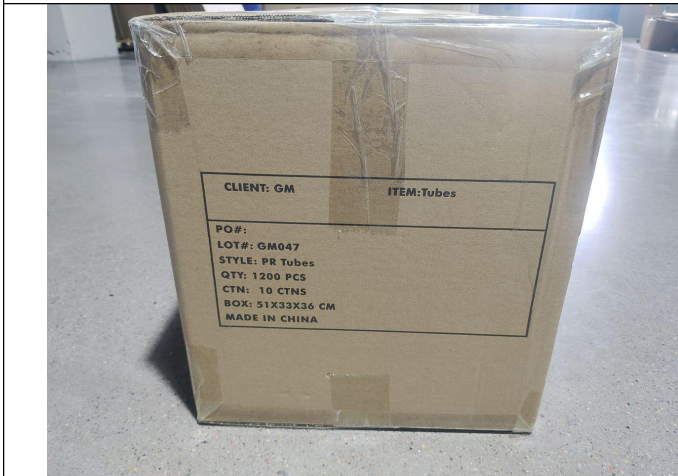
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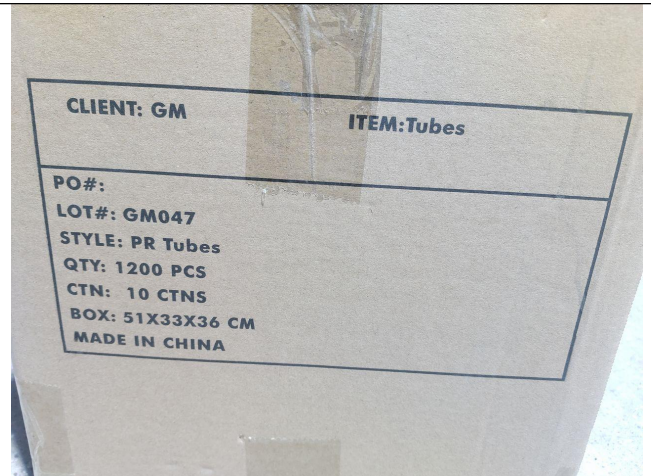
Shipping mark



Shipping mark



Shipping mark



Shipping mark



Carton size: 50.5*34*36cm



Carton size: 50.5*34*36cm



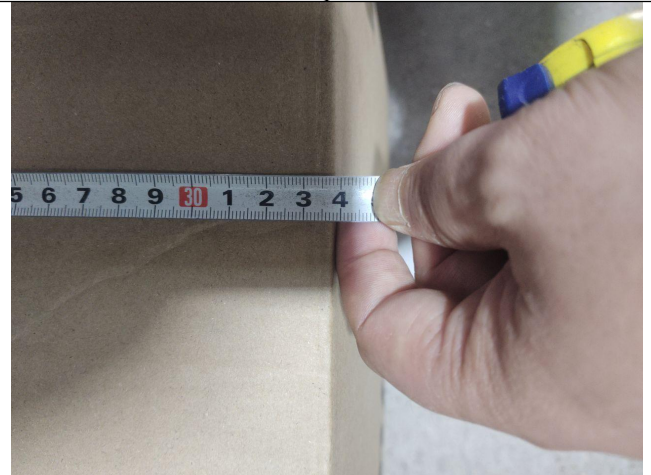
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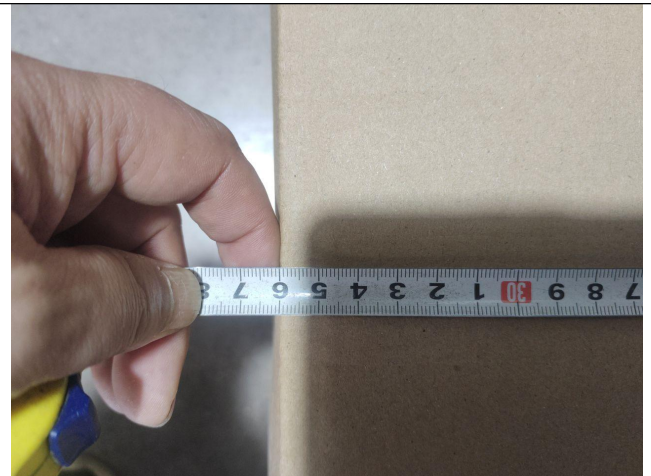
Carton size: 50.5*34*36cm



Carton size: 50.5*34*36cm



Carton size: 50.5*34*36cm



Carton size: 50.5*34*36cm



Carton weight: 8.9kgs



Carton weight: 8.9kgs



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<p>Opened carton</p>	<p>5-ply carton</p>
	
<p>5-ply carton</p>	<p>Opened carton</p>
	
<p>Opened carton</p>	<p>1200pcs per carton</p>



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1200pcs per carton



Products view



Product view



Product view



Product view



Product view



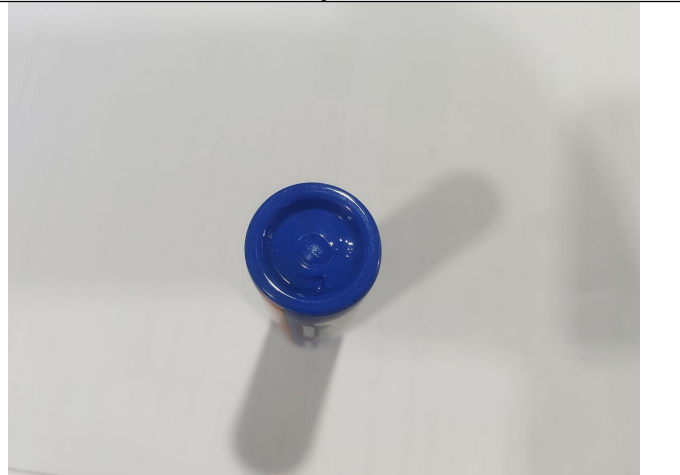
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Product view



Product view



Product view



Product view



Product view



Product view



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Product size: 79.1mm



Product size: 22.68mm



Product size: 22.38mm



Product size: 22.46mm



Product size check: 19.84mm



Product size check: 17.99mm



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Product size check:9.47mm



Product size check:16.54mm



Product size check:16.65mm



Weight check: 6.64g



Weight check: 6.64g



Weight check: 6.66g



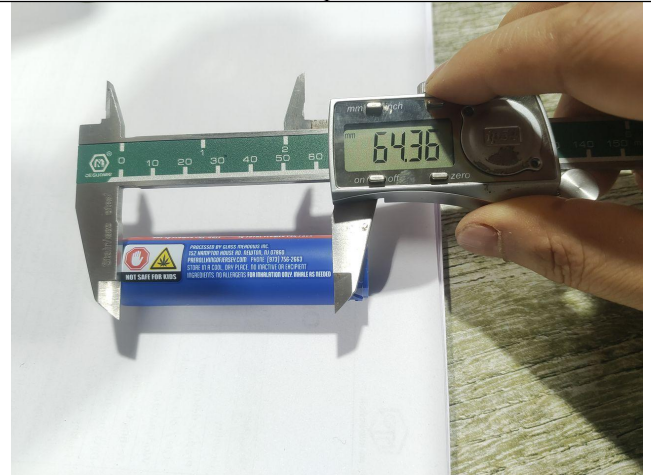
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Printing size:58.33mm



Printing size:64.36mm



Printing size:69.74mm



Printing size:58.3x18mm



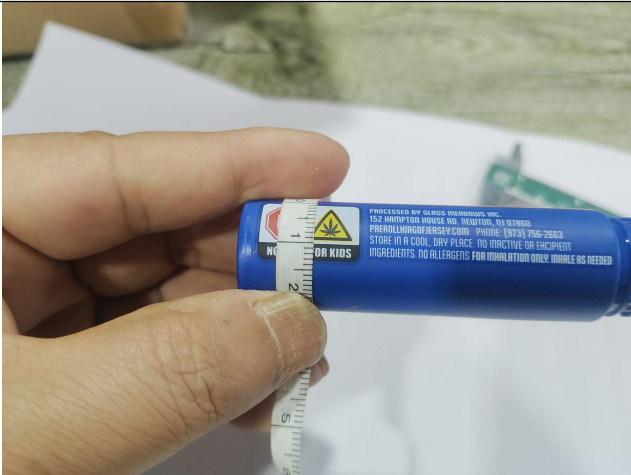
Printing size:58.3x18mm



Printing size:64.4x13mm



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Printing size:64.4x13mm



Printing size:69.7x5mm



Printing size check



Printing size check



Printing size check



Printing size check



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Printing size check



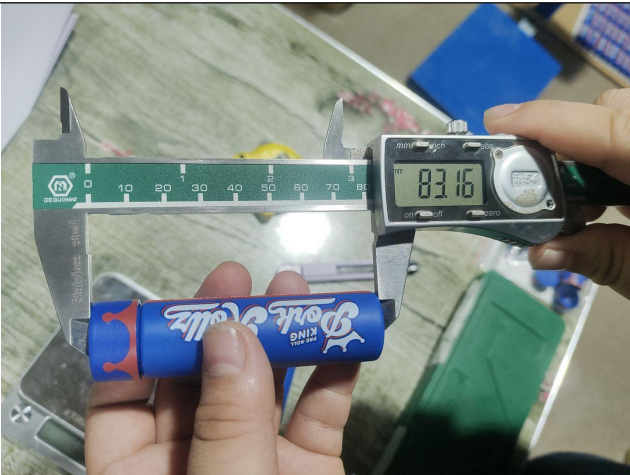
Printing size check



Tube+lid size check:82.67mm



Tube+lid size check:22.6mm



Tube+lid size check:83.16mm



Tube+lid size check:22.47mm



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Tube+lid size check:83.33mm



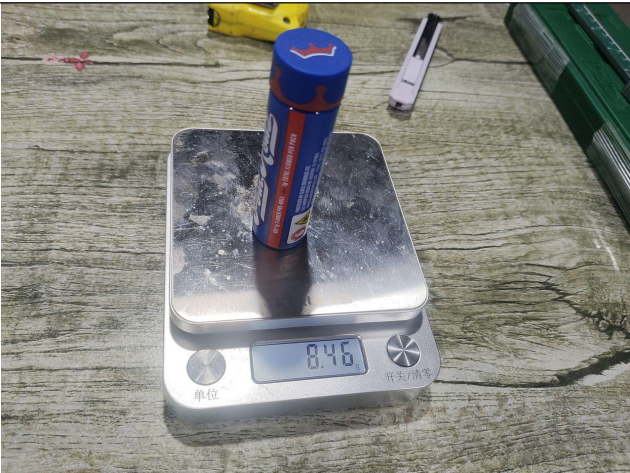
Tube+lid size check:22.41mm



Tube+lid weight check:8.41g



Tube+lid weight check:8.48g



Tube+lid weight check:8.46g



Tube+lid view



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Tube+lid view



Tube+lid view



Tube+lid view



Tube+lid view



Tube+lid view



Tube+lid view



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Tube+lid view

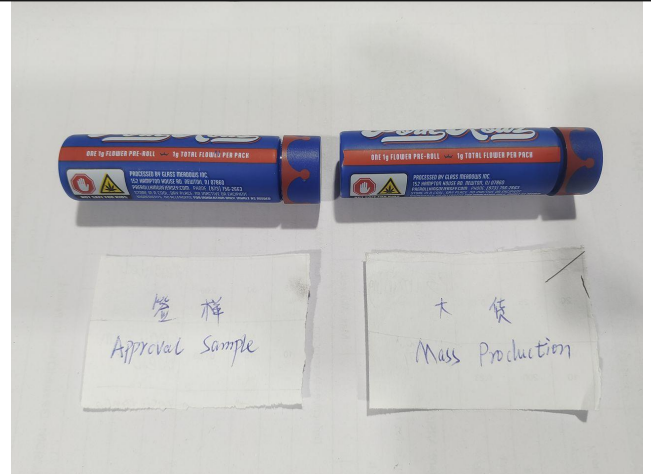


Tube+lid view

Compare with approved sample



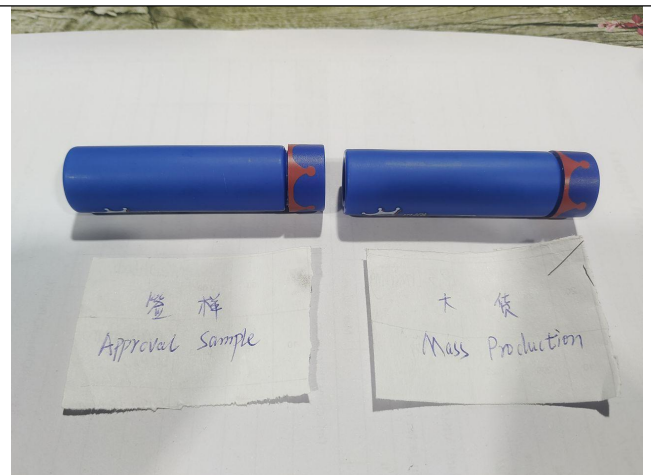
Approved sample



Compare with approved sample



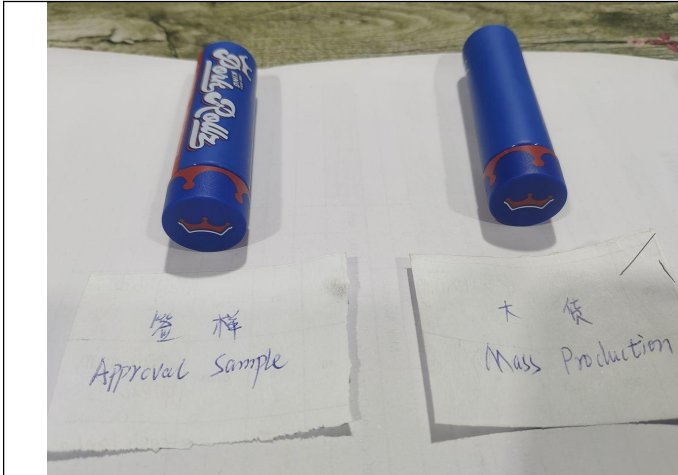
Compare with approved sample



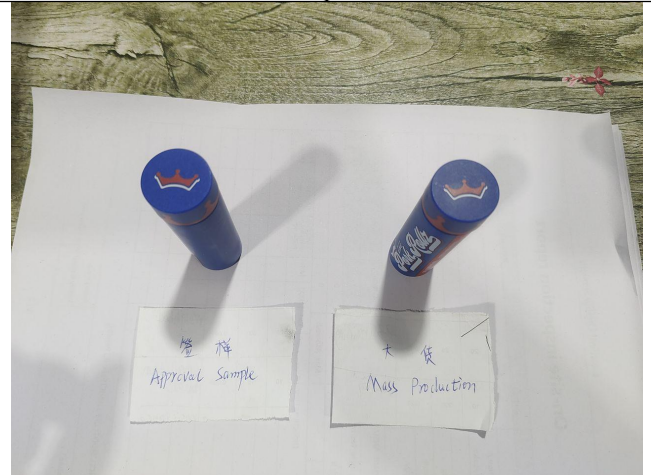
Compare with approved sample



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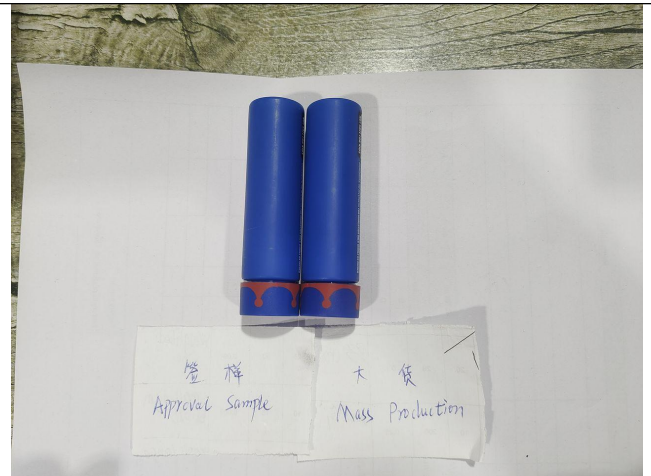
Compare with approved sample



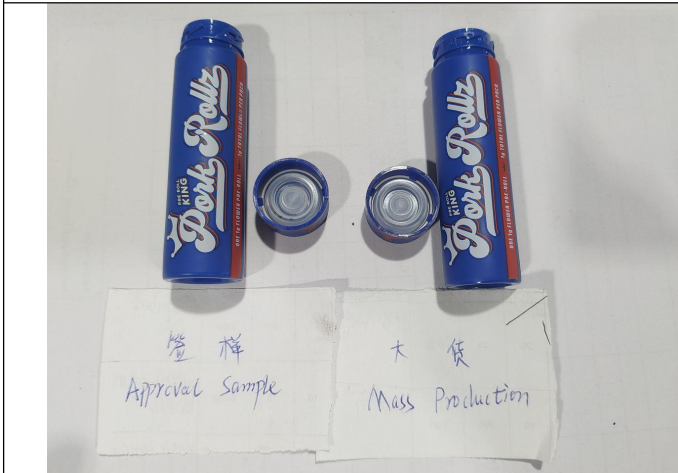
Compare with approved sample



Compare with approved sample



Compare with approved sample



Compare with approved sample



Compare with approved sample



Measurement and Test



Color shade check



Color shade check



Color shade check



Color shade check



Assembly test



Assembly test



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Capacity check



Capacity check:24.61ml



Capacity check



Capacity check:24.00ml



Capacity check



Capacity check:24.34ml



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Capacity check



Capacity check:24.39ml



Leak test



Leak test



Leak test



Leak test



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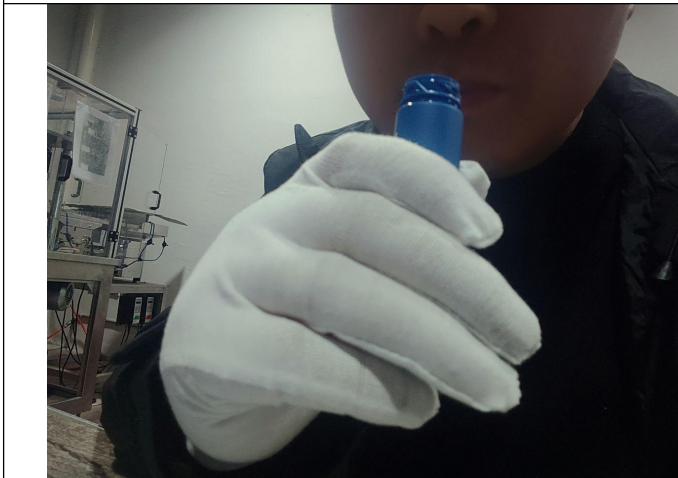
Report No.: MT-DZL20260424-001



Leak test



Leak test



Smell test



Smell test



Smell test



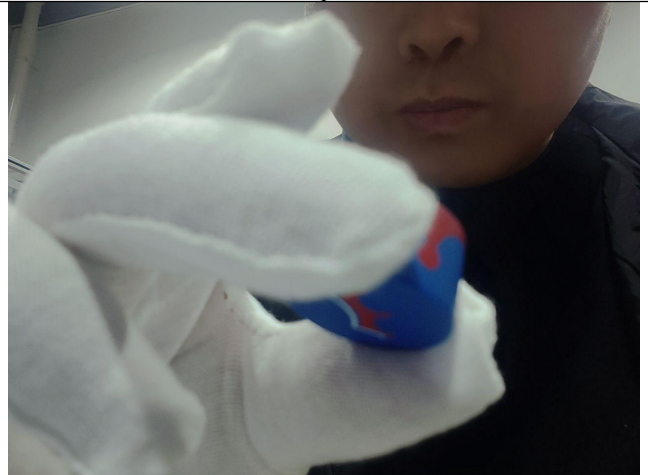
Smell test



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Smell test



Smell test



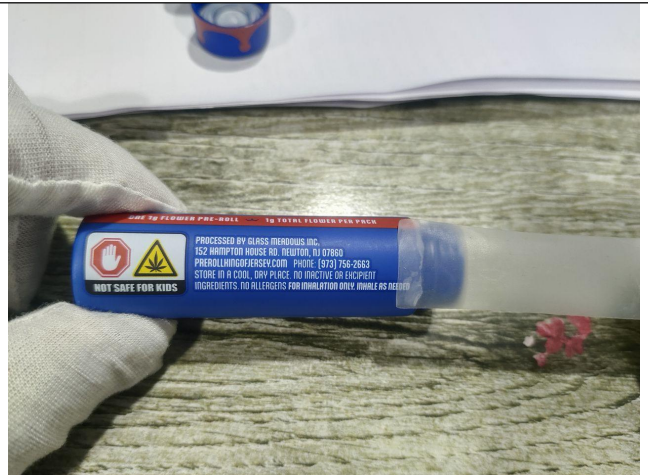
Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



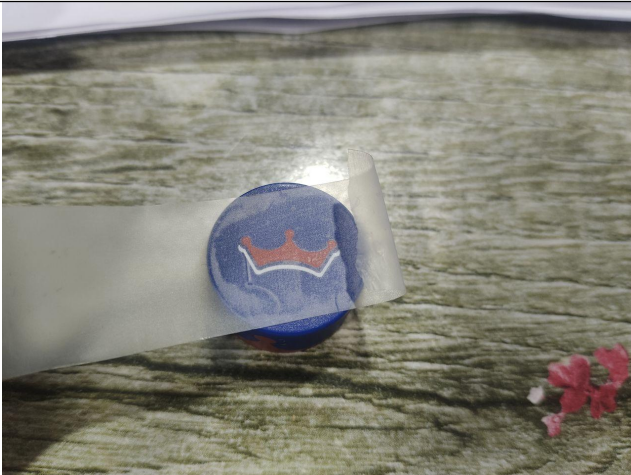
Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



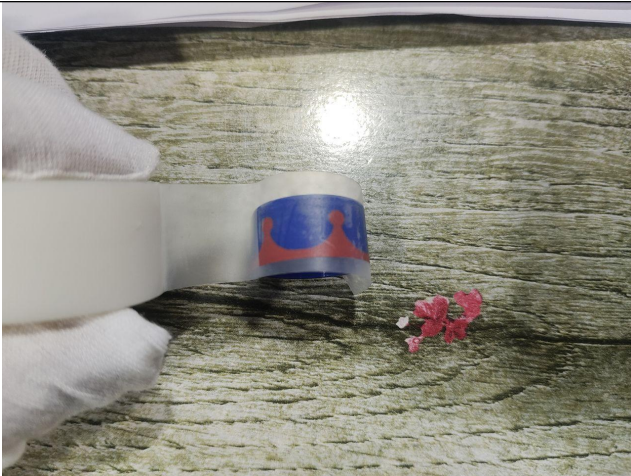
Final Random Inspection Report



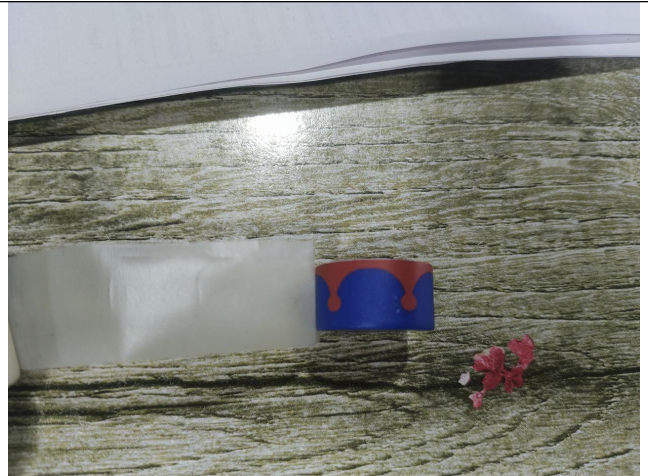
Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



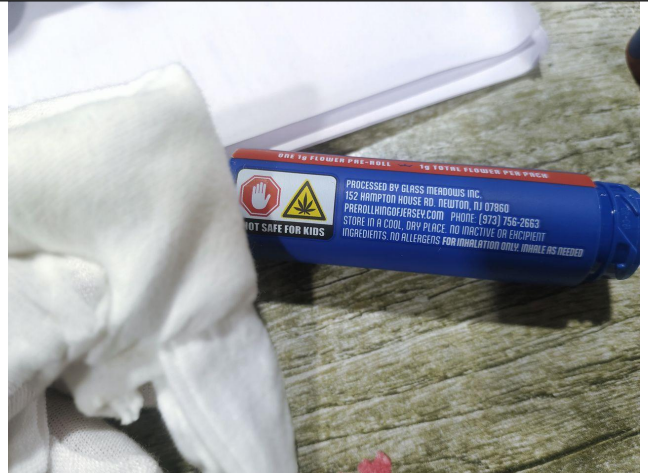
Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Rubbing Test on printing logo



Rubbing Test on printing logo



Final Random Inspection Report



Rubbing Test on printing logo



Rubbing Test on printing logo



Rubbing Test on printing logo



Rubbing Test on printing logo



Rubbing Test on printing logo



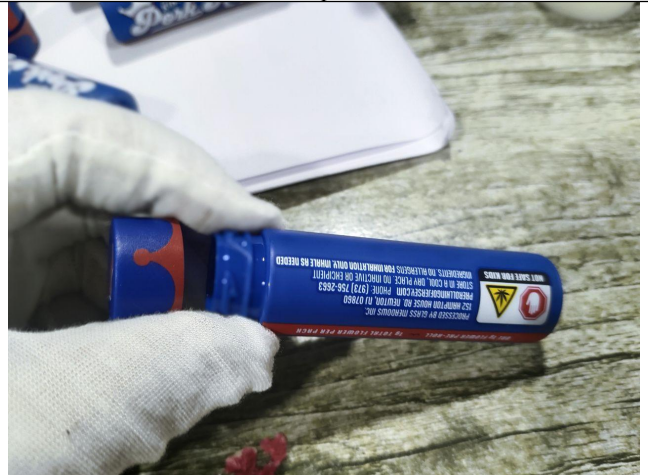
Rubbing Test on printing logo



Final Random Inspection Report



Function test



Using function check



CR function test



CR function test



Fatigue test



Fatigue test



Fatigue test



Fatigue test



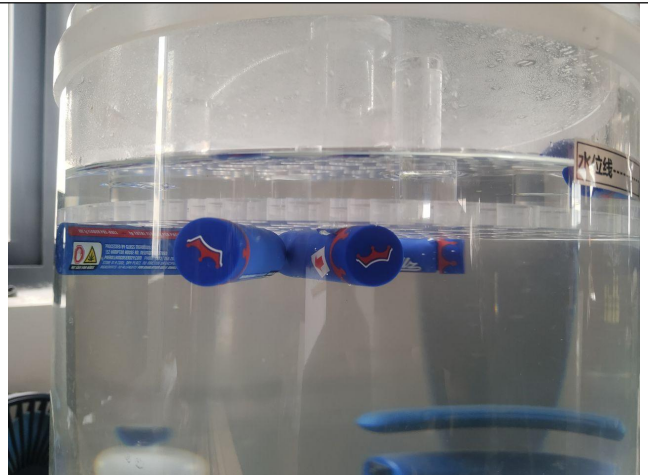
Leak test



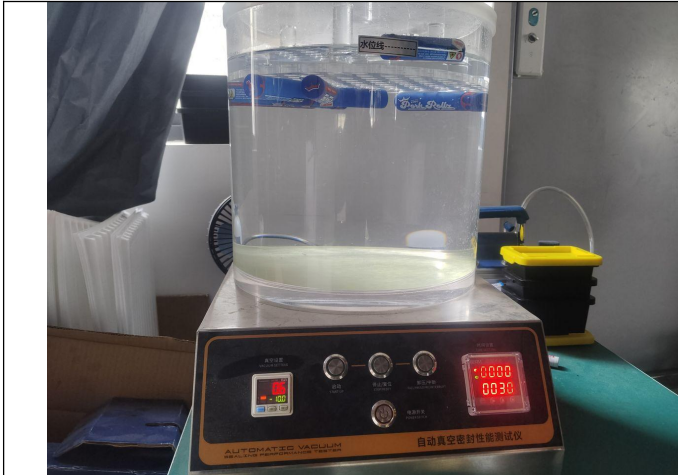
Leak test



Leak test



Leak test



Leak test



Leak test



Leak test



Leak test

Other photos



Factory gate



Carton storage



MT-INSPECTION

Final Random Inspection Report

Report No.: MT-DZL20260424-001



Carton storage



Inspection site

--The End Of Report--