



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005

## GENERAL SUMMARY:

Client:	-
PO No.:	-
Item No.:	XHW01/ XHW02/ XHW03 XHW04/ XHW05
Product Name:	16cm sauce pan/ 24cm fry pan/ 22cm casserole/ 24cm casserole/ 26cm casserole
Quantity:	5000pcs
Inspection location:	Anlu ,Hubei, China
Supplier:	HUBEI ASD ELECTRICAL EQUIPMENT CO.,LTD
Date of inspection:	May.15. 2026



## OVERALL CONCLUSION:

Inspection criteria	Passed	Failed	Pending	Comments
Quantity available:	x	-	-	
Product Conformity:	-	-	x	Remark 1
Workmanship:	x	-	-	Remark 2
Test and measurement:	-	-	x	Remark 3.4
Labeling:	x	-	-	
Packing and shipping mark:	x	-	-	
<b>Result:</b>	<input type="checkbox"/> <b>Acceptable</b> <input type="checkbox"/> <b>Reject</b> <input checked="" type="checkbox"/> <b>Pending</b>			

## SPECIAL REMARK:

- There's no approved sample providing for reference during inspection.
- Selected 200pcs/30cartons samples for inspection, found 6pcs major defect and 8pcs minor defect, for the defects found during inspection, the inspector had already shown to the factory and requested to replace these defects.
- For the carton G.W and product weight, the printing on the carton and the customer's spec all different with the actual weight. Please below comparison table.

Item No.	Client Spec. Unit Weight ( kg)	Measured data Unit Weight(kg)	Client Spec. Carton GW (Kg)	Measured data Carton GW (Kg)	Weight marked on carton GW(kg)
22cm Casserole	1.56	1.64	16.53	17.88	17.8
24 cm Casserole	1.79	1.91	19.06	20.84	20.8
26 cm Casserole	2.23	2.2	11.58	12.6	12.1
16cm sauce pan	0.613	0.63	7.96	8.76	8.6
24cm fry pan	1.4676	1.53	16.17	17.66	17.9

- The factory provided the report of the salt spray test.

## AVAILABLE QUANTITY:

Order No.	Item No.	Order Qty		Packed		Not finished		Not packed		Inspect Qty	
		pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn	pcs	ctn
-	22cm Casserole	1000	125	1000	125	0	0	0	0	40	5
-	24 cm Casserole	1000	125	1000	125	0	0	0	0	40	5
-	26 cm Casserole	1000	250	1000	250	0	0	0	0	40	10
-	16cm sauce pan	1000	125	1000	125	0	0	0	0	40	5



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-	24cm fry pan	1000	125	1000	125	0	0	0	0	40	5
<b>Total:</b>		<b>5000</b>	<b>750</b>	<b>5000</b>	<b>750</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>200</b>	<b>30</b>

Lot Size	General Inspection Levels			Special Inspection Levels			
	I	II	III	S1	S2	S3	S4
2 to 8	A	A	B	A	A	A	A
9 to 15	A	B	C	A	A	A	A
16 to 25	B	C	D	A	A	B	B
26 to 50	C	D	E	A	B	B	C
51 to 90	C	E	F	B	B	C	C
91 to 150	D	F	G	B	B	C	D
151 to 280	E	G	H	B	C	D	E
281 to 500	F	H	J	B	C	D	E
501 to 1,200	G	J	K	C	C	E	F
1,201 to 3,200	H	K	L	C	D	E	G
3,201 to 10,000	J	L	M	C	D	F	G
10,001 to 35,000	K	M	N	C	D	F	H
35,001 to 150,000	L	N	P	D	E	G	J
150,001 to 500,000	M	P	Q	D	E	G	J
500,001 and over	N	Q	R	D	E	H	K

## Single sampling plans for normal inspection

Sample Size Code Letter	Sample Size	Acceptable Quality Levels (Normal Inspection)																				
		0.065		0.10		0.15		0.25		0.40		0.65		1.0		1.5		2.5		4.0		6.5
A	2																				0	1
B	3																				0	1
C	5																				0	1
D	8																				0	1
E	13																				1	2
F	20																				2	3
G	32																				3	4
H	50																				5	6
J	80																				7	8
K	125																				10	11
L	200	0	1																		14	15
M	315																				21	22
N	500																				21	22
P	800	1	2																			
Q	1250	2	3																			
R	2000	3	4																			

<b>Inspection standard:</b> ANSI/ASQC Z1.4-2003 Sampling plan: Single, Normal Inspection level: II AQL: Critical: Not Allowed.	<b>Sample Size: 200pcs</b>			
	<b>AQL:</b>	<b>0</b>	<b>2.5</b>	<b>4.0</b>
	<b>Defects Found:</b>	<b>0</b>	<b>6</b>	<b>8</b>
	<b>Max. Allowed:</b>	<b>0</b>	<b>10</b>	<b>14</b>



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WORKMANSHIP:						
Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
22cm Casserole	40	5%	Scratch mark	0	0	2
24 cm Casserole	40	5%	Scratch mark	0	1	1
26 cm Casserole	40	7.5%	Scratch mark	0	1	2
24cm fry pan	40	7.5%	Dent mark	0	1	2
16cm sauce pan	40	2.5%	Logo Poor printing	0	1	0
		7.5%	Dent mark	0	2	1
<b>Total defect:</b>				<b>0</b>	<b>6</b>	<b>8</b>
<b>Allowed:</b>				<b>0</b>	<b>10</b>	<b>14</b>
<b>Result:</b>				<b>Pass</b>		

## Defect Pictures:

Item No:22cm casserole



Scratch mark-minor



Scratch mark-minor

Item No: 24cm Casserole



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<p>Scratch mark-major</p>	<p>Scratch mark-minor</p>
<p>Item No: 26cm Casserole</p>	
<p>Scratch mark-major</p>	<p>Scratch mark-minor</p>
	<p>N/A</p>
<p>Scratch mark-minor</p>	
<p>Item No: 24cm fry pan</p>	



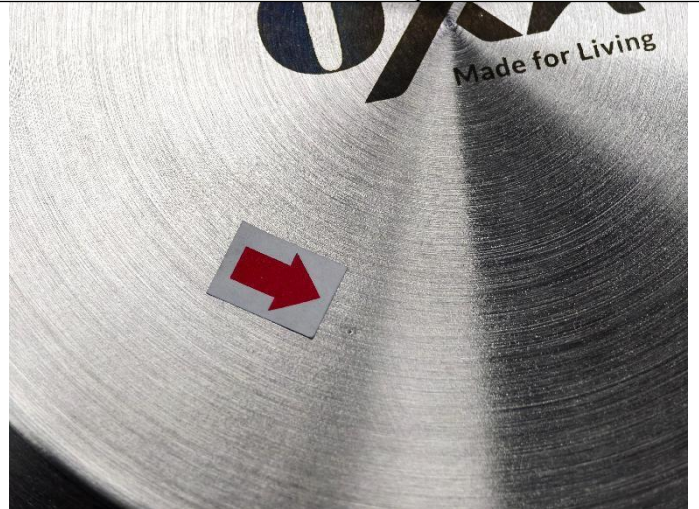
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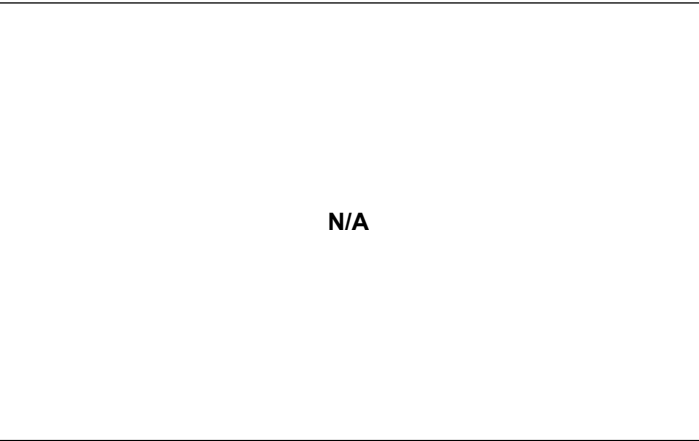
Dent mark-major



Dent mark-minor



Dent mark-minor



N/A

## Item No:16cm sauce pan



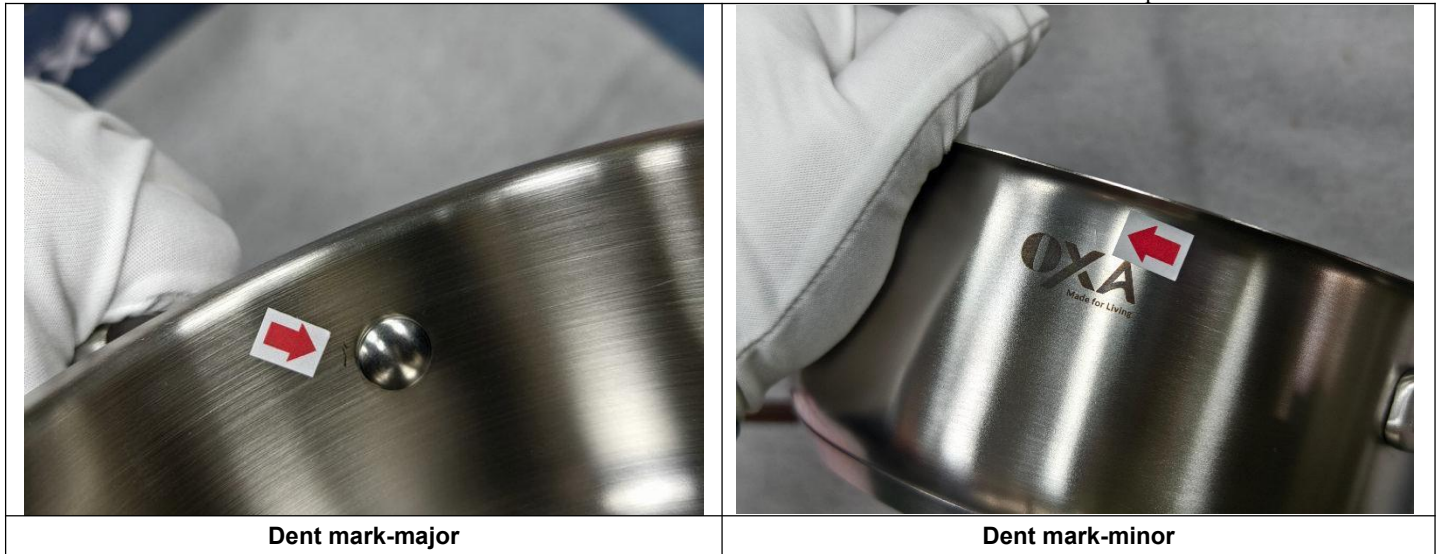
Logo Poor printing -major



Dent mark-major



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Dent mark-major

Dent mark-minor

PRODUCT CONFORMITY & ON-SITE TESTS															
Check Points & On-site Tests	Sample Size	Criteria	Result & Remarks												
Visual Check (Style, Appearance, Material, Color)	All Sample size	a. Conformance to Style / Appearance / Material / Color compared against: <input type="checkbox"/> Client's / <input type="checkbox"/> Factory's ref. sample. <input checked="" type="checkbox"/> No ref. sample for comparison. (N.B.: Provide details in comment section if 2 or more color shades and/or any color variation is found.) b. Free of nick, burrs, pits, sharp point or any other defects which may affect the product serviceability. c. Finish/ coating is smooth and even without streaks, blisters, wrinkles, or runs. d. Good overall appearance with good alignment of components.	PENDING Remarks:1												
Color Fastness Test	S-2	Dry/wet white cloth rubbing (dry white paper substitute if white cloth is not available)	PASS												
Silk Screen Printing Adhesive Test	S-2	Stuck the 3M tape on the printing area and stayed for 30 seconds then torn off to see printing quality.	PASS												
Pull test on Buttons/Snaps /Hooks/Embellishments, etc.	All Sample size	By hand force for 10 seconds	PASS												
Barcode/QR code scanning test	S-2	Checked by scanner readable	PASS												
Export Carton Drop Test	1 Carton	Drop the carton for 10 times in the sequence of 1 corner, 3 edges and 6 faces with below criteria: <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>Carton Gross Wt. (kg)</th> <th>Drop Height (cm)</th> </tr> </thead> <tbody> <tr> <td>0.5 kg – 9.5 kg</td> <td>76cm</td> </tr> <tr> <td>≥ 9.5 kg – 18.6 g</td> <td>61cm</td> </tr> <tr> <td>≥ 18.6 kg – 27.7 kg</td> <td>46cm</td> </tr> <tr> <td>≥ 27.7 kg – 45.4 kg</td> <td>31cm</td> </tr> <tr> <td>45.4 kg – 68 kg</td> <td>20cm</td> </tr> </tbody> </table>	Carton Gross Wt. (kg)	Drop Height (cm)	0.5 kg – 9.5 kg	76cm	≥ 9.5 kg – 18.6 g	61cm	≥ 18.6 kg – 27.7 kg	46cm	≥ 27.7 kg – 45.4 kg	31cm	45.4 kg – 68 kg	20cm	PASS
Carton Gross Wt. (kg)	Drop Height (cm)														
0.5 kg – 9.5 kg	76cm														
≥ 9.5 kg – 18.6 g	61cm														
≥ 18.6 kg – 27.7 kg	46cm														
≥ 27.7 kg – 45.4 kg	31cm														
45.4 kg – 68 kg	20cm														



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Stability check	S-2	Place sample on a plane at an angle of 10 degree to horizontal, and the sample can be with load as intended use and should not tip over in any of the most unfavourable positions.	PASS
Smell test	All Sample size	No pungent smell come out	PASS
Capacity check	S-2	Actual finding:	PASS
Using function check	S-2	According Instruction Manual	PASS
Leak test	S-2	No leakage	PASS
Hardness	S-2	Test the hardness of raw materials	PASS
Salt spray test	1PC	Check the salt spray test records provided by the factory	PASS
PMI material inspection test	S-2	Using a spectrometer to test material properties	PASS

## PACKING AND ACCESSORIES:

Item No.:	Master shipper(pcs/ctn )	Carton size (cm)	G.W (Kg)	N.W (Kg)	Color box size L×W×H (cm)	Color box weight(g)	Carton Barcode	Color box Barcode
22cm Casserole	8	58*57.5*29	17.88	/	28*28*13	2.06	/	6970667762068
24 cm Casserole	8	62*61*31.5	20.84	/	29*29.5*14.3	2.43	/	6970667760460
26 cm Casserole	4	64.2*34.8*32.5	12.06	/	32*31.5*15.2	2.76	/	6970667760583
16cm Sauce pan	8	45*37.5*46	8.74	/	35*21.5*11	0.96	/	6970667760606
24cm fry pan	8	60*46.7*38.3	17.66	/	44.5*29*8.8	2.05	/	6970667760910

## PRODUCT SPECIFICATION:

Item No.:	Check point	Client Spec.	Ref. Sample	Sample 1#	Sample 2#	Sample 3 #
22cm Casserole	Size check(cm)	22*11	/	22.003*11.076	22.005*11.077	22.004*11.076
	Weight check(kg)	1.56	/	1.640	1.635	1.632
24cm Casserole	Size check(cm)	24*12	/	24.035*12.066	24.035*12.064	24.034*12.065
	Weight check(kg)	1.79	/	1.910	1.905	1.910
26cm Casserole	Size check(cm)	26*13	/	26.159*13.093	26.158*13.094	26.159*13.093
	Weight check(kg)	2.23	/	2.20	2.21	2.22
16cm sauce pan	Size check(cm)	16*7.6	/	16.064*7.713	16.063*7.712	16.065*7.714
	Weight check(kg)	0.613	/	0.630	0.640	0.633
24cm fry pan	Size check(cm)	24*5.04	/	24.148*5.035	24.020*5.033	24.019*5.034
	Weight check(kg)	1.4676	/	1.530	1.540	1.560

## EXPORT CARTON INFORMATION:

Carton:	New export carton	Yes	Sealing:	Opaque gummed tape	-
Fastening:	Metal staples	No		Transparent gummed tape	Yes
Strapping:	Nylonx2	No		Paper tape	-
Material:	Ply of corrugated paper	5ply	Others:	-	



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## Product photo show:

Item: 22cm Casserole



Carton view



Shipping mark



Shipping mark



Carton opened





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<p style="text-align: center;"><b>Carton thickness</b></p> 	<p style="text-align: center;"><b>8pcs/carton</b></p> 
<p style="text-align: center;"><b>Gift box view</b></p> 	<p style="text-align: center;"><b>Gift box view</b></p> 
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Gift box view



Gift box view



Packing method



Packing method



Packing method



Packing method



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Packing method



Packing method



Packing method



Packing method



Product view



Product view



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Product view



Product view



Product view



Product view



Product view



Product view



# Final Random Inspection Report



Product view



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Product view



Product view



Product view



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Product view



Product view



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Product view

Item: 24cm Casserole



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Carton view



Shipping mark



Shipping mark



Carton opened



Carton thickness



8pcs/carton



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Gift box view



Gift box view



Gift box view



Gift box view



Gift box view



Gift box view



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Gift box view



Gift box view



Packing method



Packing method



Packing method



Packing method



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Packing method



Packing method



Packing method



Packing method



Packing method



Product view



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Product view



Product view



Product view



Product view



Product view



Product view



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Product view



Product view



Product view



Product view



Product view



Product view



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Product view



Product view



Product view



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Product view

Item: 26cm Casserole



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Carton view



Shipping mark



Shipping mark



Carton opened



Carton thickness



4pcs/carton



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Giftboxview



Giftboxview



Giftboxview



Giftboxview



Giftboxview



Giftboxview



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Giftboxview



Giftboxview



Packing method



Packing method



Packing method



Packing method



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Packing method



Packing method



Packing method



Packing method



Product view



Product view



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Product view



Product view



Product view



Product view



Product view



Product view



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Product view



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Product view



Product view



Product view



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Product view



Product view



Product view



Product view

## Item :16cm sauce pan



Carton view



Shipping mark



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Shipping mark



Carton opened



Carton thickness



8pcs/carton



Giftboxview



Giftboxview



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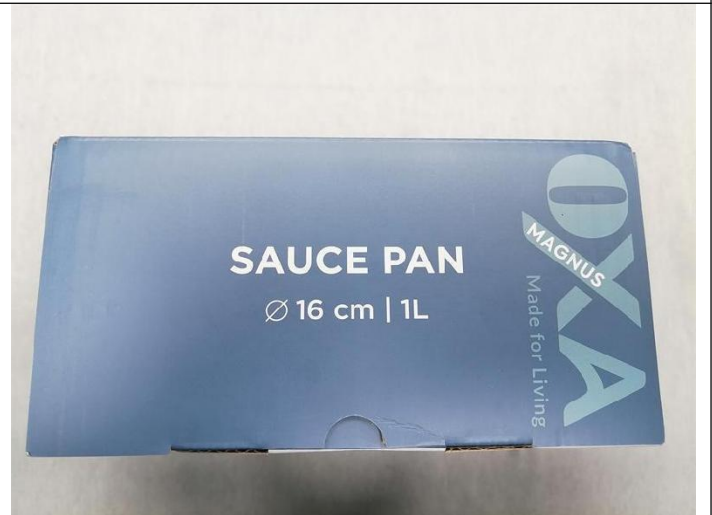
Giftboxview



Giftboxview



Giftboxview



Giftboxview



Giftboxview



Giftboxview



# Final Random Inspection Report



Packingmethod



Packingmethod



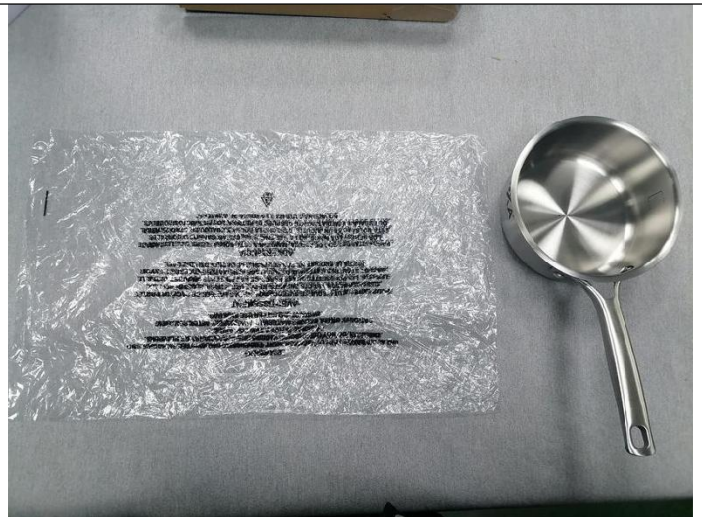
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Packingmethod



Packingmethod



Packingmethod



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**Productview**



**Productview**



**Productview**



**Productview**



**Productview**



**Productview**



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Productview



Productview



Productview



Productview

Item:24cm frypan



Carton view



Shipping mark



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Shipping mark



Carton opened



Carton thickness



8pcs/carton



Giftboxview



Giftboxview



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Giftboxview



Giftboxview



Giftboxview



Giftboxview



Giftboxview



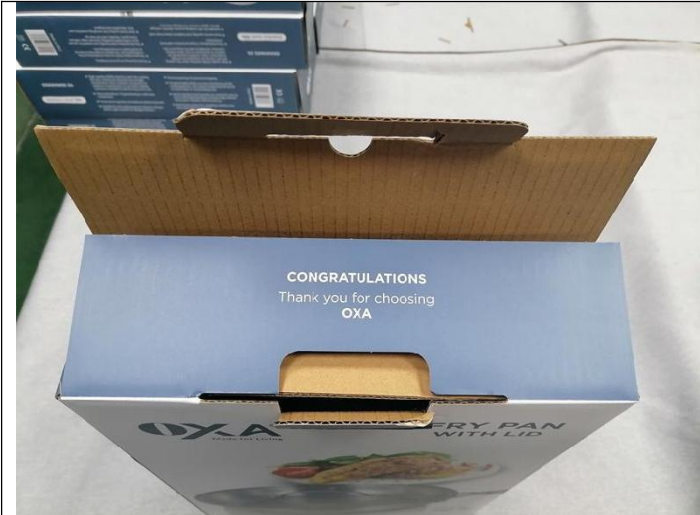
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Packingmethod



Packingmethod



Packingmethod



Packingmethod



Packingmethod



Packingmethod



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Packingmethod



Packingmethod



Packingmethod



Packingmethod



Productview



Productview



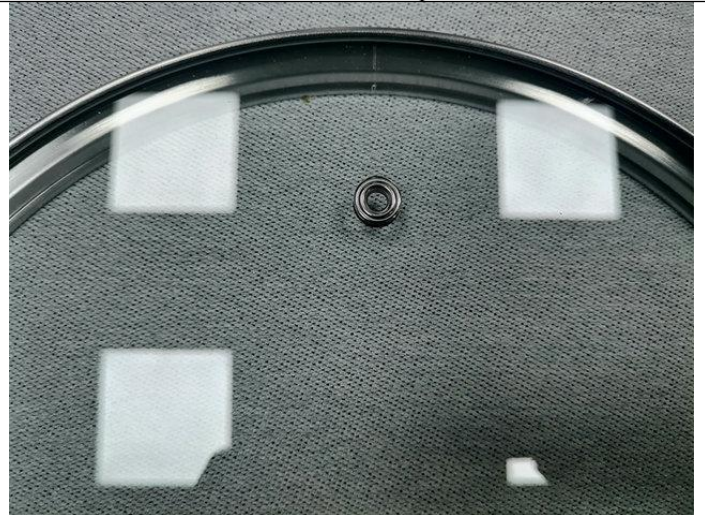
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Productview



Productview



Productview



Productview



Productview



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Productview



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Productview



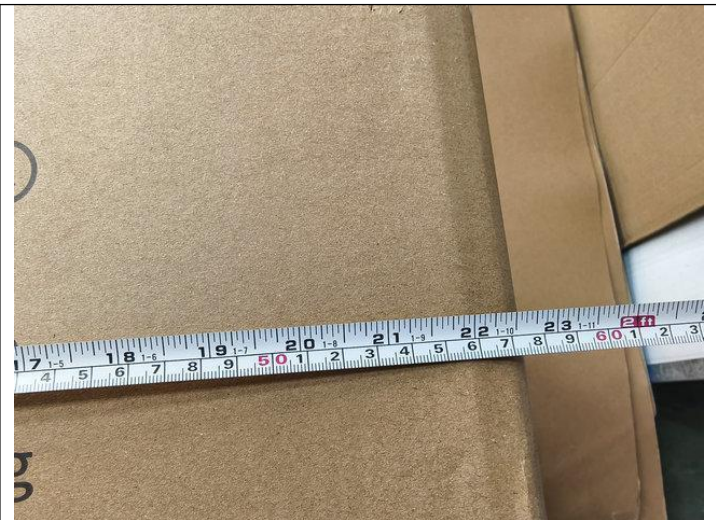
Productview

## Measurement and Test

Item:22cmCasserole



Carton size



Carton size



Carton size





Carton size



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<p style="text-align: center;"><b>Carton size</b></p> 	<p style="text-align: center;"><b>Carton size</b></p> 
<p style="text-align: center;"><b>Carton size</b></p> 	<p style="text-align: center;"><b>Carton size</b></p> 
<p style="text-align: center;"><b>Carton weight</b></p> 	<p style="text-align: center;"><b>Carton weight</b></p> 
<p style="text-align: center;"><b>Gift box size</b></p>	<p style="text-align: center;"><b>Gift box size</b></p>



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Gift box size



Gift box size



Gift box size



Gift box size



Gift box weight



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# Final Random Inspection Report



Product size



Product size



Product size



Product size



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Product size



Product size



Product size

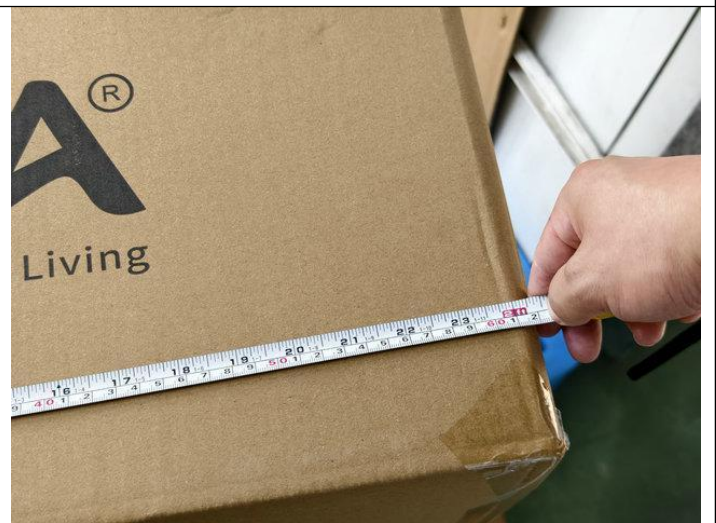


Product size

## Item: 24cm Casserole



Carton size



Carton size



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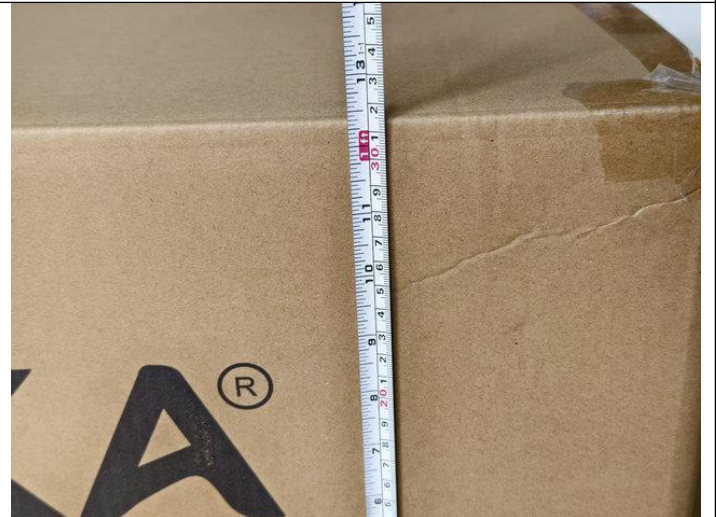
Carton size



Carton size



Carton size



Carton size



Carton weight



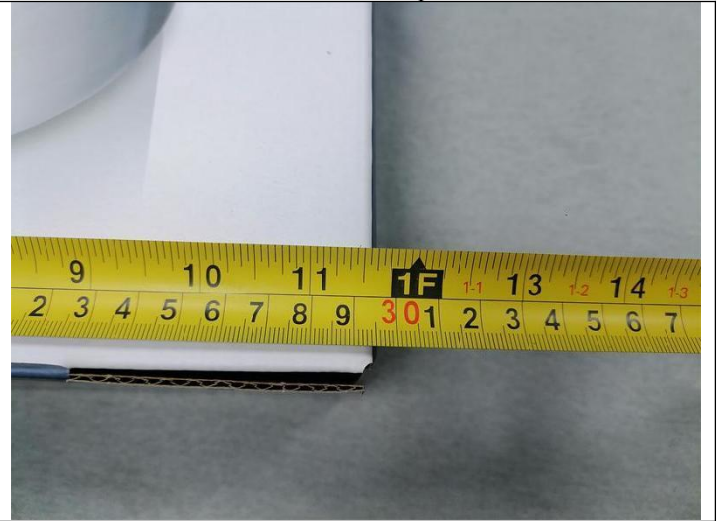
Carton weight



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Gift box size



Gift box size



Gift box size



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Gift box size



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Gift box weight



Gift box weight



Product size



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Product size



Product size



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Product size



Product weight



Product weight

Item: 26cm Casserole



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Carton size



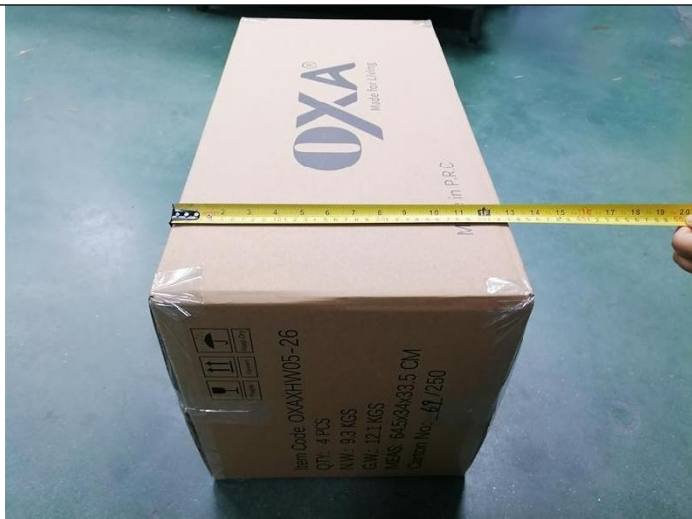
Carton size



Carton size



Carton size



Carton size



Carton size



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Carton weight



Carton weight



Gift box size



Gift box size



Gift box size



Gift box size



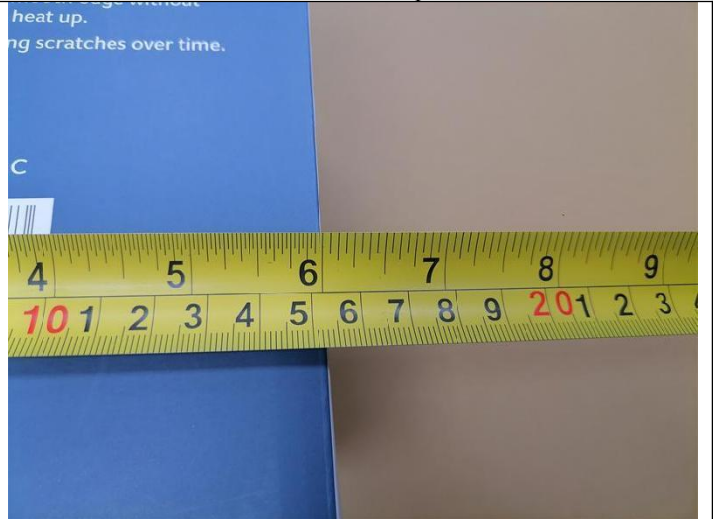
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Gift box size



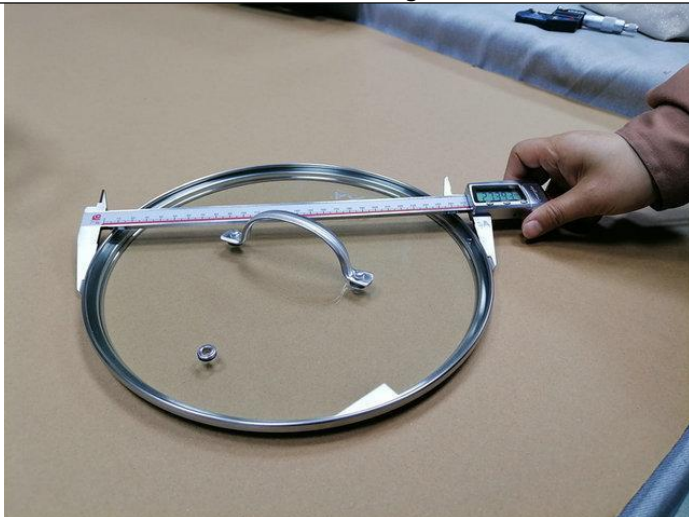
Gift box size



Gift box weight



Gift box weight



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Product weight



Product weight

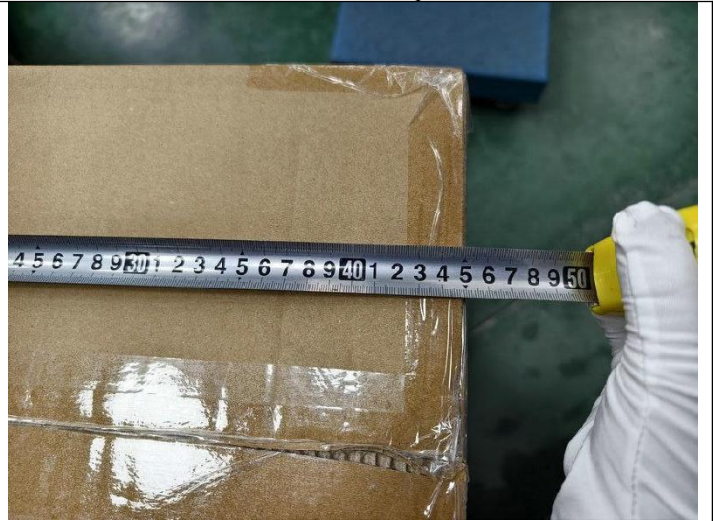
Item :16cm milk pan



# Final Random Inspection Report



Carton size



Carton size



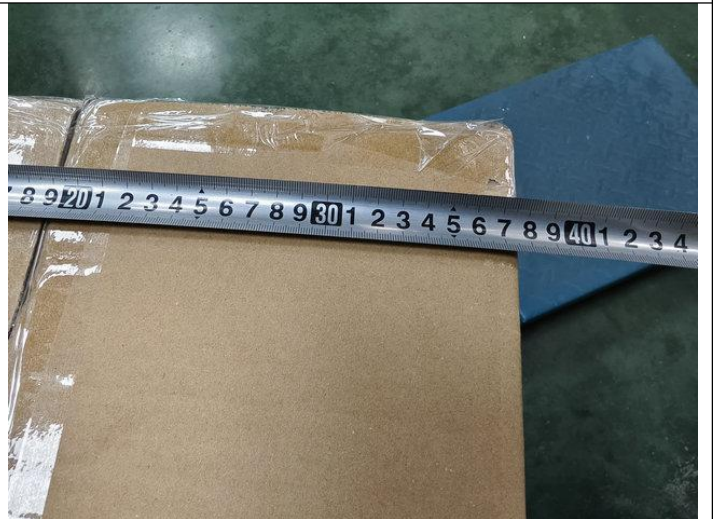
Carton size



Carton size



Carton size



Carton size



# Final Random Inspection Report



Carton weight



Carton weight



Gift box size



Gift box size



Gift box size



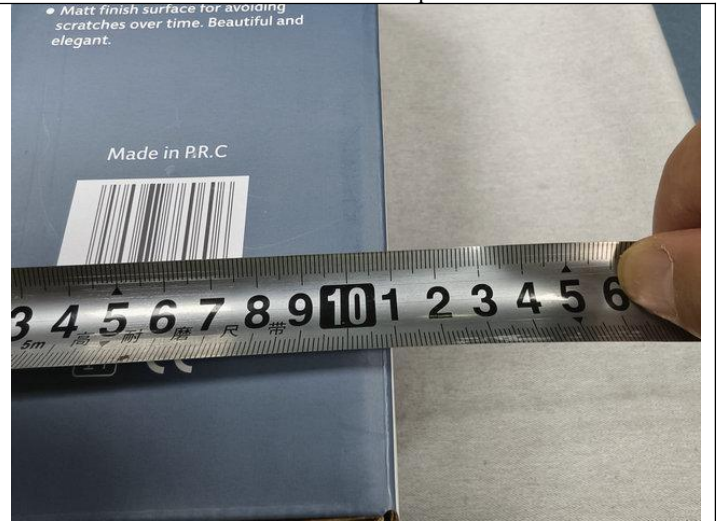
Gift box size



# Final Random Inspection Report



Gift box size



Gift box size



Gift box weight



Gift box weight



Product size



Product size



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



Product size



Product size



Product weight

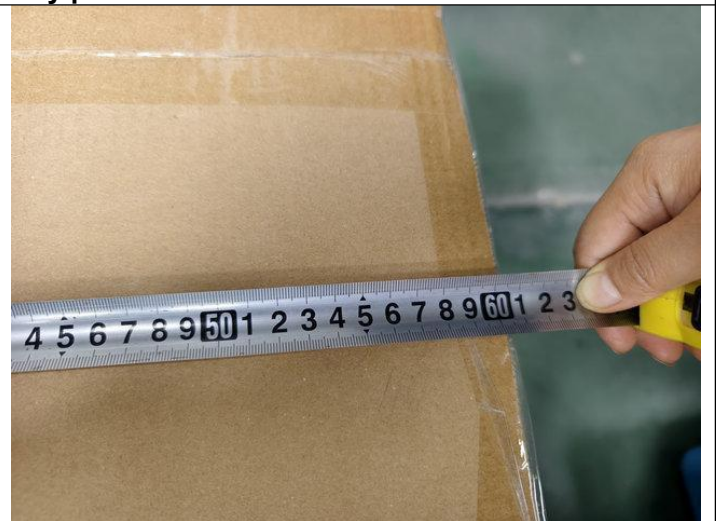


Product weight

Item :24cm fry pan



Carton size



Carton size



MT-INSPECTION

# Final Random Inspection Report

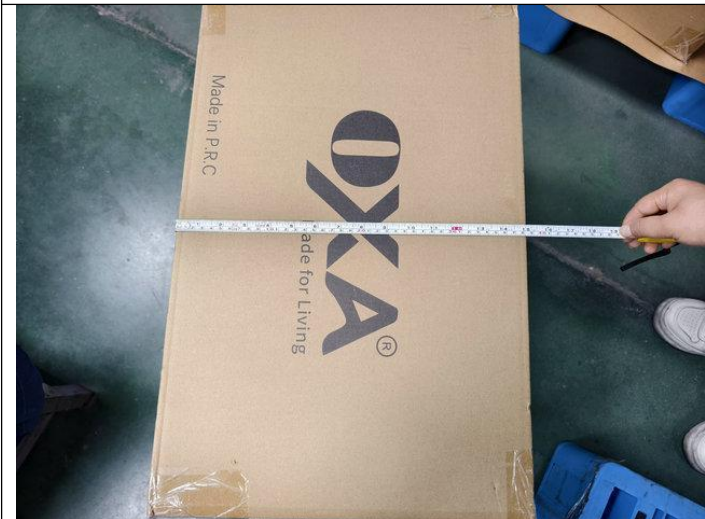
Report No.: MT-20260515-005



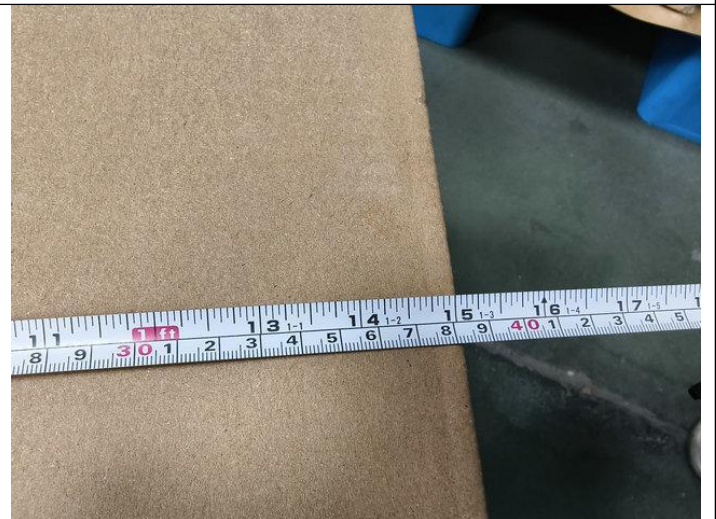
Carton size



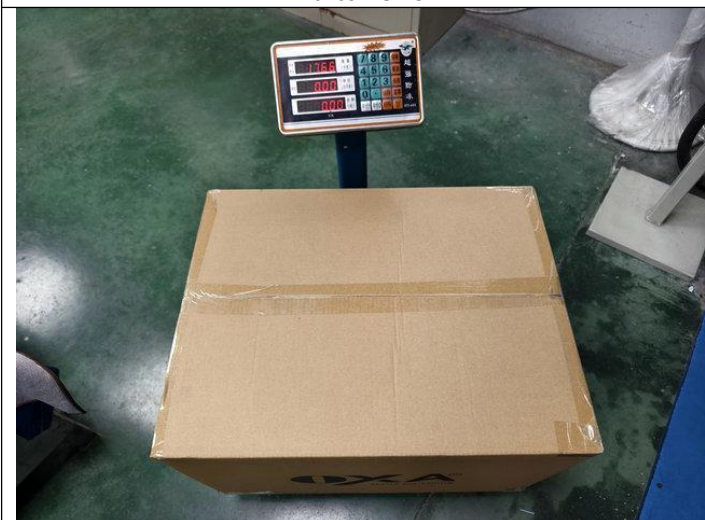
Carton size



Carton size



Carton size



Carton weight



Carton weight



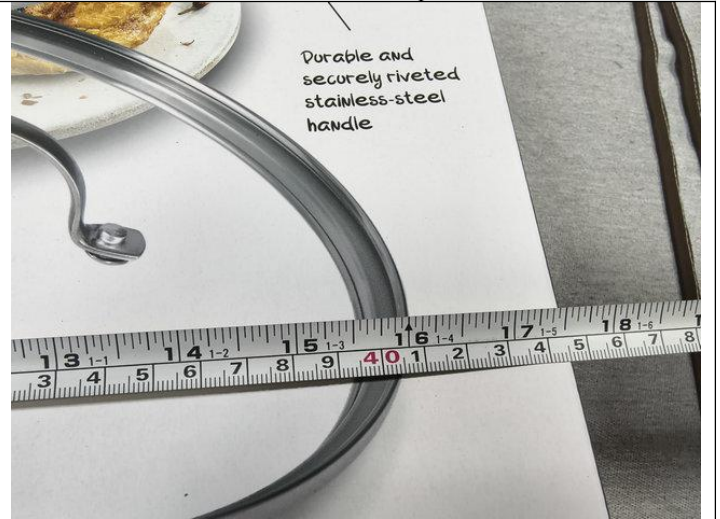
MT-INSPECTION

# Final Random Inspection Report

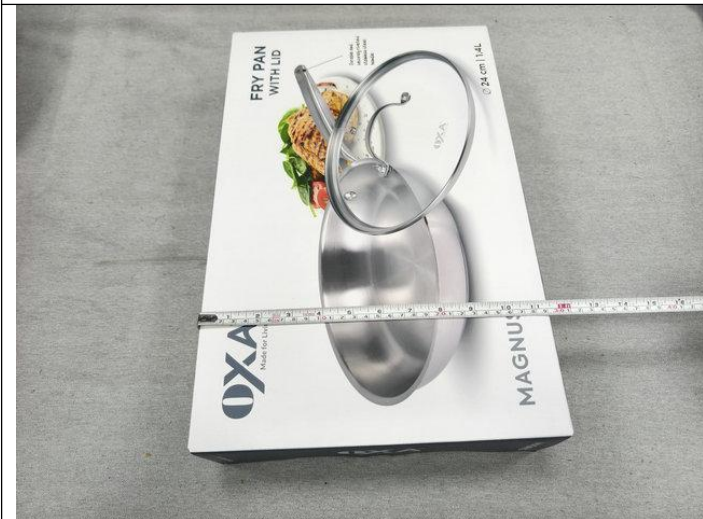
Report No.: MT-20260515-005



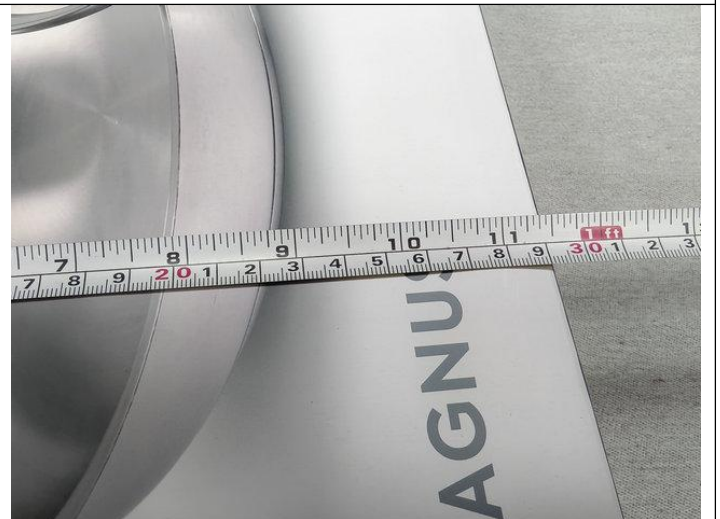
Gift box size



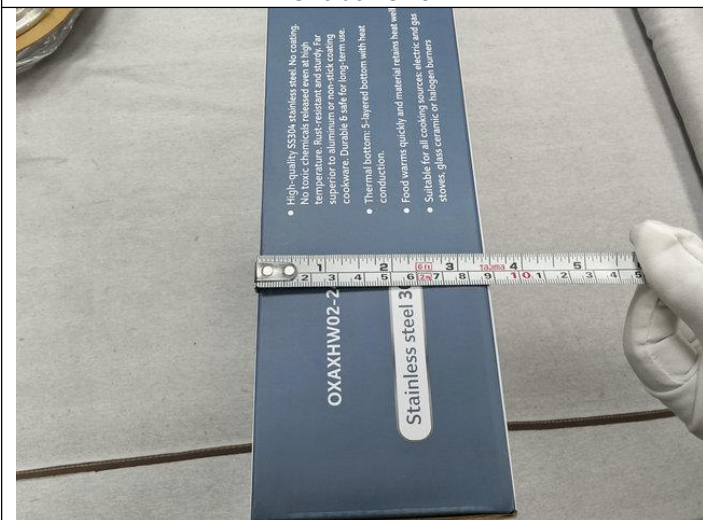
Gift box size



Gift box size



Gift box size



Gift box size



Gift box size



MT-INSPECTION

# Final Random Inspection Report

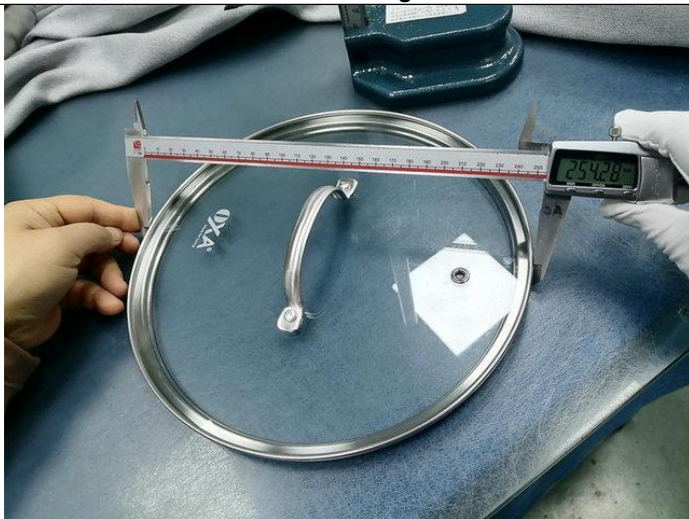
Report No.: MT-20260515-005



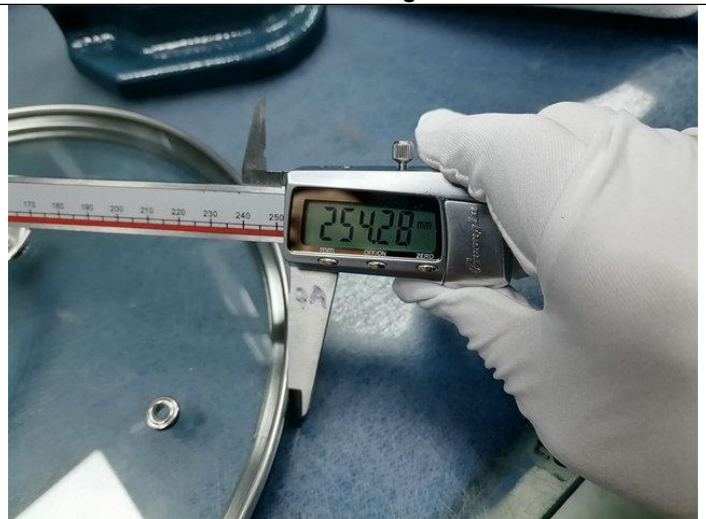
Gift box weight



Gift box weight



Product size



Product size



Product size



Product size



# Final Random Inspection Report



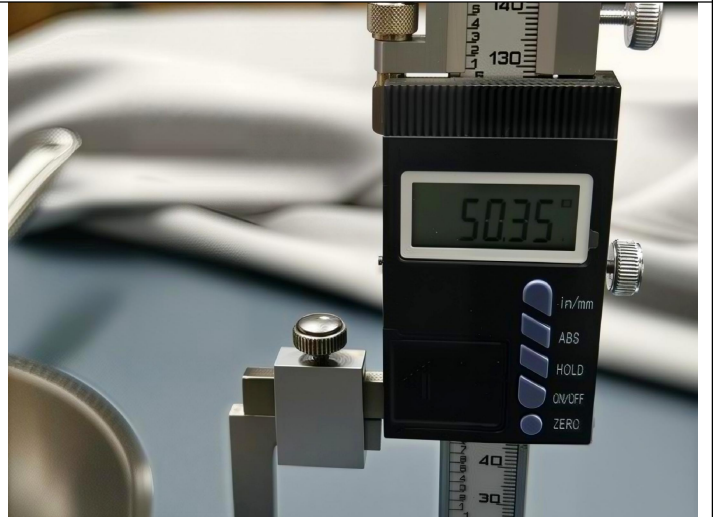
Product size



Product size



Product size



Product size



Product size



Product size



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



Product weight



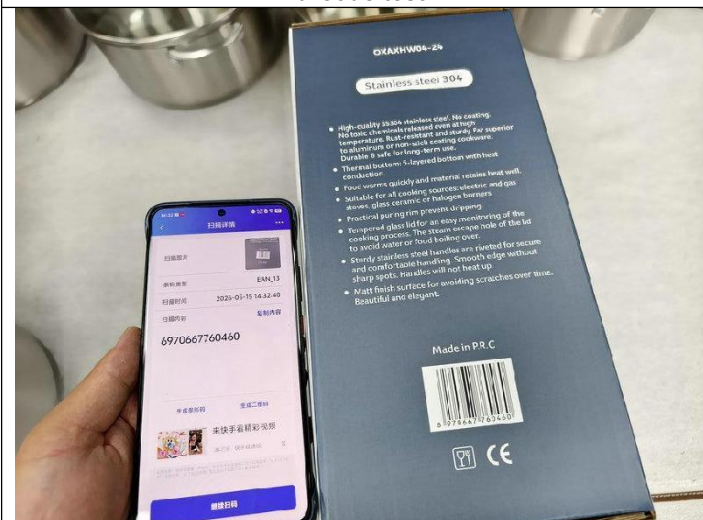
Product weight



Barcode test



Barcode test



Barcode test



Barcode test



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# Final Random Inspection Report

Report No.: MT-20260515-005



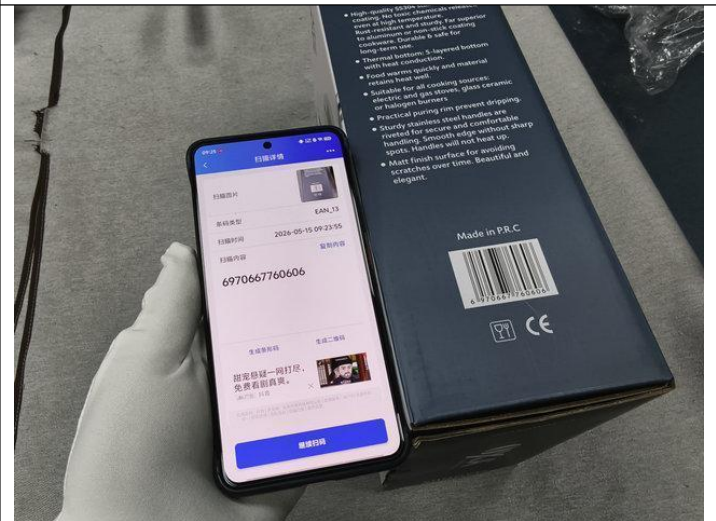
Barcode test



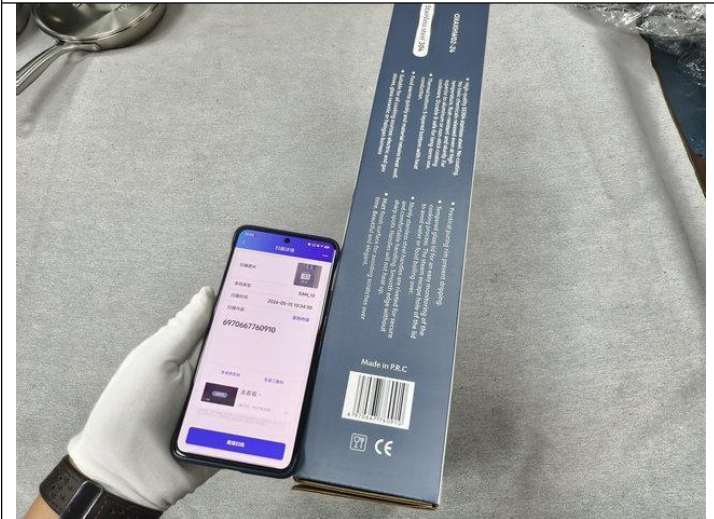
Barcode test



Barcode test



Barcode test



Barcode test



Barcode test



# Final Random Inspection Report



Stability test



Stability test



3M tape test



3M tape test



3M tape test



3M tape test



# Final Random Inspection Report



3M tape test



3M tape test



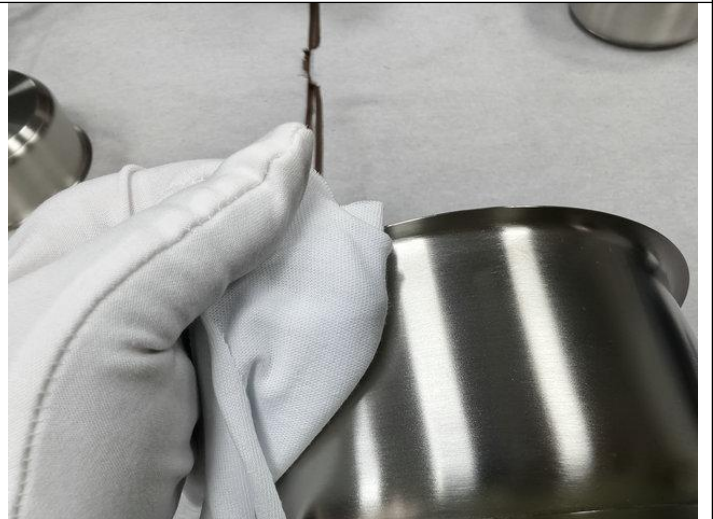
3M tape test



3M tape test



Smell test



Dry Rub Test



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



**Carton Drop Test**



**Carton Drop Test**



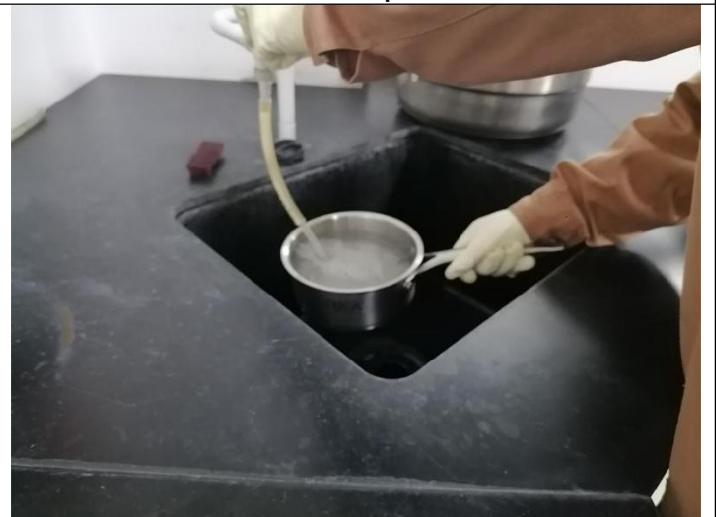
**Carton Drop Test**



**Carton Drop Test**



**Dry cooking test**



**Leaking test**



# Final Random Inspection Report



Leaking test



Leaking test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



Handle temperature test



Handle temperature test



Handle temperature test



Handle temperature test



Capacity check



Capacity check



# Final Random Inspection Report



Capacity check



Capacity check



Capacity check



Capacity check



Capacity check



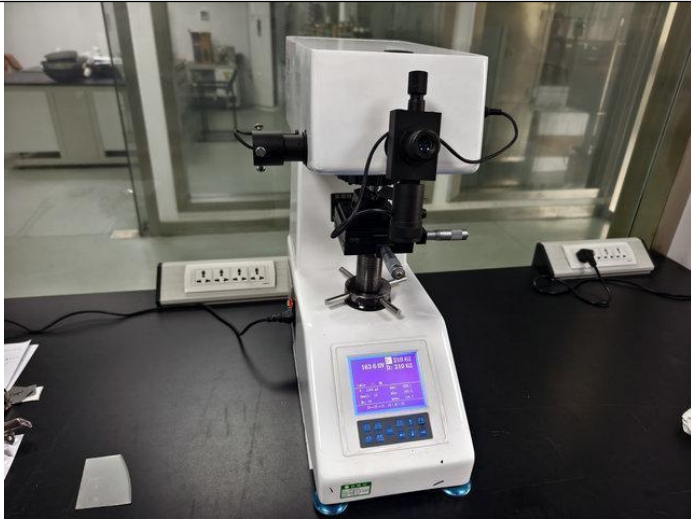
Capacity check



MT-INSPECTION

# Final Random Inspection Report

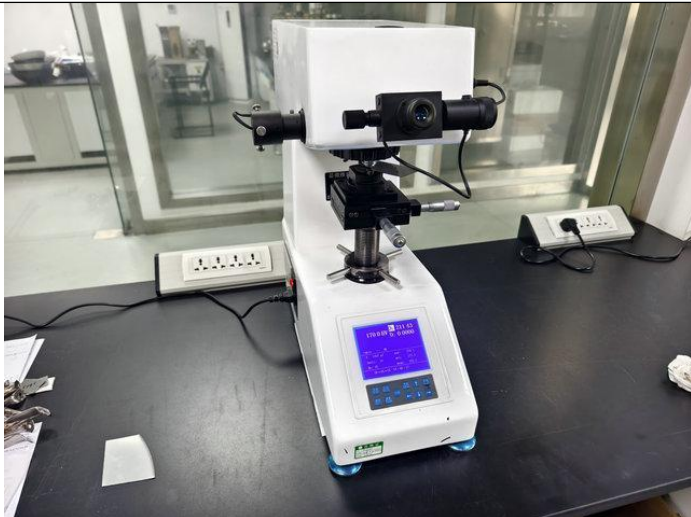
Report No.: MT-20260515-005



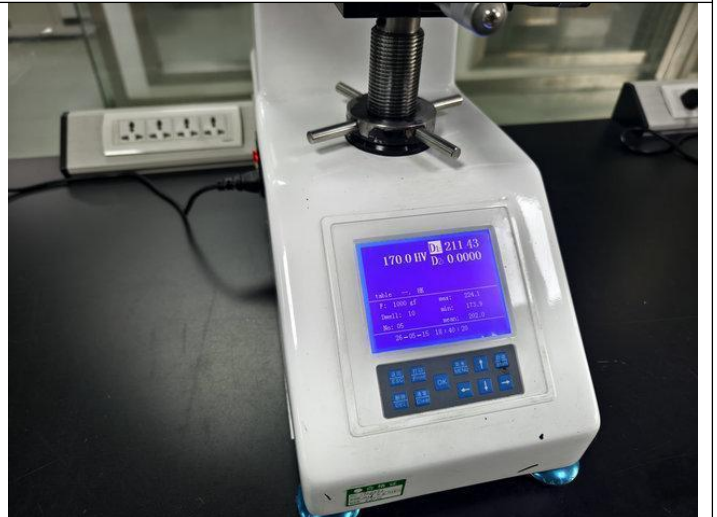
Hardness test



Hardness test



Hardness test



Hardness test



Hardness test



Hardness test



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# Final Random Inspection Report

Report No.: MT-20260515-005



PMI Test



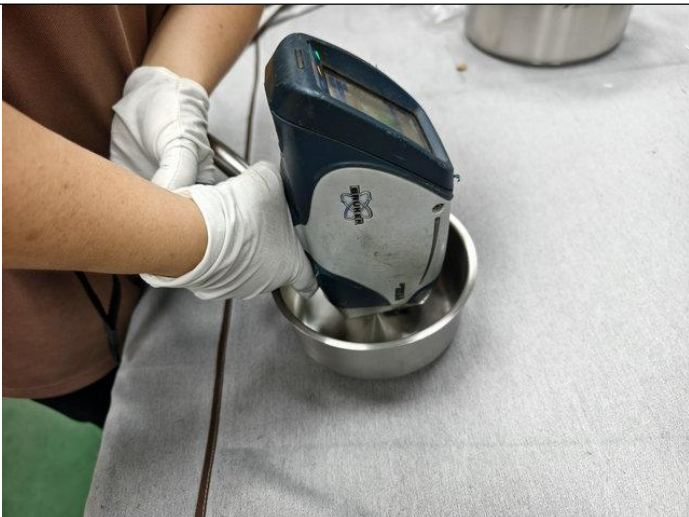
PMI Test



PMI Test



PMI Test



PMI Test



PMI Test



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



PMI Test



PMI Test

ASD爱仕达 湖北爱仕达电器有限公司  
Hubei Aishida Electrical Equipment Co., Ltd  
编号: QR-8.6-007a 测试报告 版本号: 1/0  
规格型号: XHW02-34 生产制令号: 生产日期: 3.21 送检单位: 爱仕达

测试项目	测试结果	判定	最终判定
盐雾 (S/ LH)	内外表面测试, 均未生锈	合格	

备注: 检测员: [Signature] 审核: [Signature]

Salt spray test records



Used test



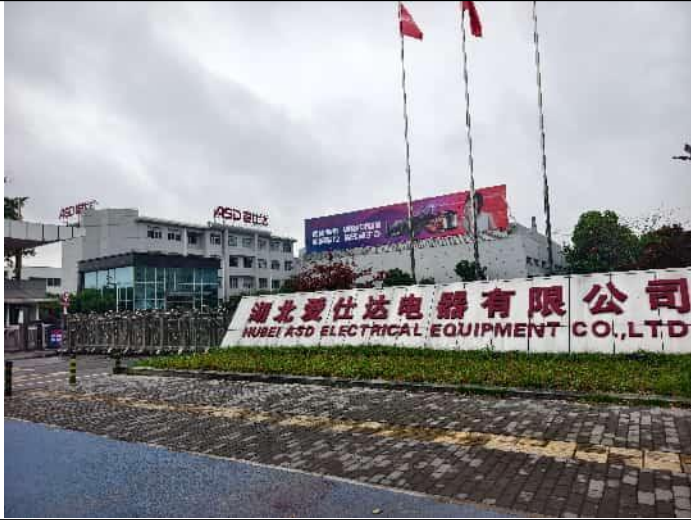
Used test



Used test



## Other photos



Factory gate



Carton storage



Carton storage



Carton storage



Carton storage



Carton storage



MT-INSPECTION

# Final Random Inspection Report

Report No.: MT-20260515-005



Inspection site



Inspection site



Inspection site



Inspection site

--The End Of Report--