

## GENERAL SUMMARY:

<b>InspectionType:</b>	Final Random Inspection(FRI)
<b>Vendor:</b>	ANGELA IMPORT & EXPORT CO.,LTD
<b>P.O. number:</b>	-
<b>Item/SKU number:</b>	1kg/2kg/3kg/4kg/5kg
<b>Product Name :</b>	dumbbell
<b>Order Quantity:</b>	3451sets
<b>Shipment Quantity:</b>	3451sets
<b>Date of inspection:</b>	2026-05-18
<b>Inspector:</b>	Ivy
<b>Inspection Level:</b>	5%



## OVERALL CONCLUSION:

Inspection criteria	Passed	Failed	Pending	Comments
Quantity available:	x	-	-	Remark 1
Product Conformity:	-	-	x	Remark 2
Workmanship:	-	-	x	Remark 3&4
Test and measurement:	x	-	-	Remark5
Labeling:	x	-	-	-
Packing and shipping mark:	-	-	x	Remark 6,7
Result:	<input type="checkbox"/> Acceptable <input type="checkbox"/> Reject <input checked="" type="checkbox"/> Pending			

## SPECIAL REMARK:

1. Upon the arrival, all Products were finished and 100% packed into Cartons.
2. There's no approved sample providing for reference during inspection.
3. Selected 175 pcs samples for inspection, found 7pcs major defects and 13pcs minor defects, for the defects found during inspection, the inspector had already shown to the factory and requested them to replace or repair these defects.
4. Small opening was found on the surface of all inspected samples, Please refer to photo bellow attached. And the quantity of these defects was not recorded in workmanship table.



5. The actual gross weight were different from Carton label for all items.



6. The corrugated of Carton was found 3-ply instead of 5-ply as stated on P.O.



7. Carton number was not assigned by the factory yet.

### AVAILABLE QUANTITY:

Order No.	Item No.	Order Qty		Packed		Not finished		Not packed		Inspect Qty	
		set	ctn	set	ctn	set	ctn	set	ctn	set	ctn
-	1kg	788	788	788	788	0	0	0	0	40	20
-	2kg	1663	1663	1663	1663	0	0	0	0	84	82
-	3kg	775	775	775	775	0	0	0	0	39	20
-	4kg	125	125	125	125	0	0	0	0	7	4
-	5kg	100	100	100	100	0	0	0	0	5	3
<b>Total:</b>		<b>3451</b>	<b>3451</b>	<b>3451</b>	<b>3451</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>175</b>	<b>129</b>

<b>Inspection standard:</b> ANS/ASQC Z1.4-2003 Sampling plan: Single, Normal Inspection level: 5% AQL: Critical: Not Allowed.	<b>Sample Size:175pcs</b>			
		<b>Critical</b>	<b>Major</b>	<b>Minor</b>
	<b>AQL:</b>	<b>0</b>	<b>2.5</b>	<b>4.0</b>
	<b>Defects Found:</b>	<b>0</b>	<b>7</b>	<b>13</b>
	<b>Max. Allowed:</b>	<b>0</b>	<b>-</b>	<b>-</b>

## WORKMANSHIP:

Item No.	Sample size	Defective rate	Defects Description	Cri	Maj	Min
1kg	40	7.5%	Bulge	0	3	0
		7.5%	Indentation mark	0	0	3
2kg	84	2.38%	Indentation mark	0	0	2
		2.38%	Bulge	0	2	0
		1.19%	Big hole	0	1	0
		3.57%	Dirty mark	0	0	3
3kg	39	5.12%	Indentation mark	0	0	2
4kg	7	14.29%	Abrasion mark	0	0	1
5kg	5	40.0%	Dirty mark	0	0	2
		20.0%	Bulge	0	1	0
<b>Total defect:</b>				<b>0</b>	<b>7</b>	<b>13</b>
<b>Allowed:</b>				<b>0</b>	<b>-</b>	<b>-</b>
<b>Result:</b>				<b>Pending</b>		

## Defect Pictures:

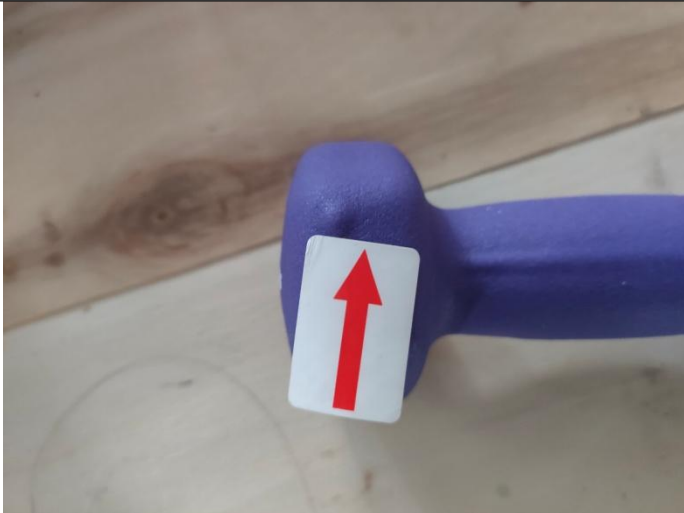
Item No:1kg



Bulge-major



Bulge-major



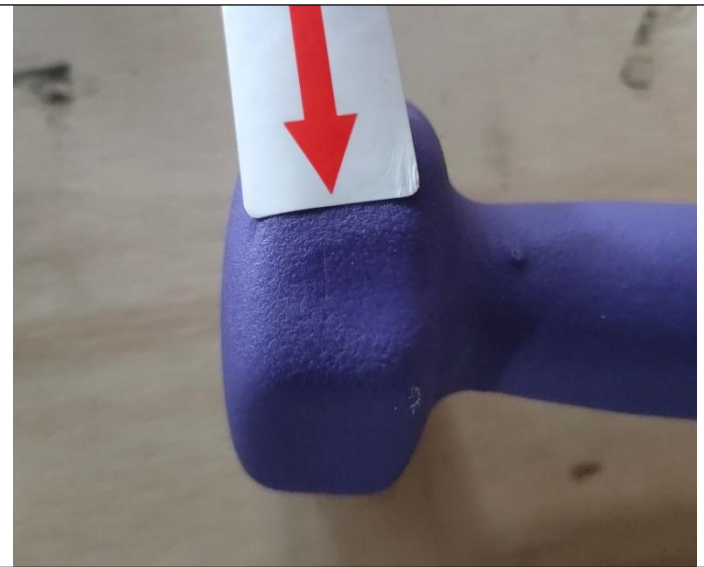
**Bulge-major**



**Indentation mark-minor**



**Indentation mark-minor**



**Indentation mark-minor**

**Item No:2kg**



**Bulge-major**



**Bulge-major**



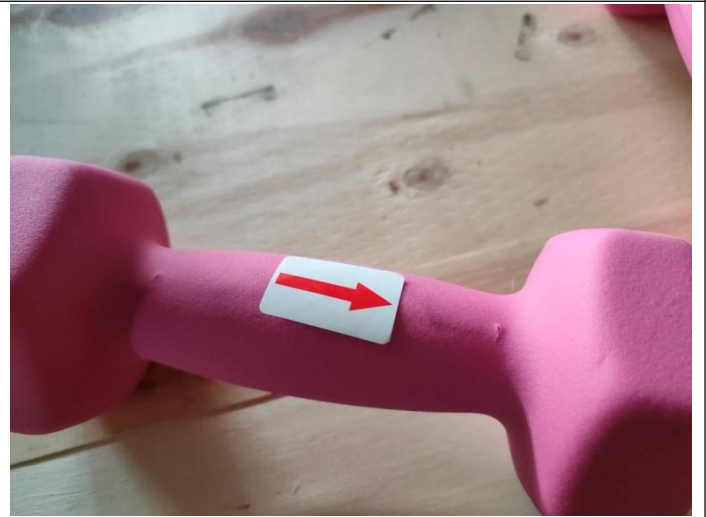
**Big hole-major**



**Dirty mark-minor**



**Dirty mark-minor**



**Dirty mark-minor**



**Indentation mark-minor**



**Indentation mark-minor**

**Item-3kg**



N/A

Indentation mark-minor

Item-4kg



N/A

Abrasion mark-minor

Item-5kg



Bulge-major



Dirty mark-minor



N/A

Dirty mark-minor

## Product CONFORMITY & ON-SITE TESTS

Check Points & On-site Tests	Sample Size	Criteria	Result & Remarks
Visual Check (Style, Appearance, Material, Color)	All Sample size	a. Conformance to Style / Appearance / Material / Color compared against: <input type="checkbox"/> Client's / <input type="checkbox"/> Factory's ref. sample. <input checked="" type="checkbox"/> No ref. sample for comparison. (N.B.: Provide details in comment section if 2 or more color shades and/or any color variation is found.) b. Free of nick, burrs, pits, sharp point or any other defects which may affect the Product serviceability. c. Finish/ coating is smooth and even without streaks, blisters, wrinkles, or runs. d. Good overall appearance with good alignment of components.	<b>PENDING</b> Remark 2
Silk Screen Printing Adhesive Test	S-2	Stuck the 3M tape on the printing area and stayed for 30 seconds then torn off to see printing quality.	<b>PASS</b>
Color shade check	S-2	No color discrepancy	<b>PASS</b>
Barcode/QR code scanning test	5pcs	Checked by scanner readable	<b>PASS</b>
Smell test	5pcs	No pungent smell come out	<b>PASS</b>
Using function check	5pcs	According Instruction Manual	<b>PASS</b>

## PACKING AND ACCESSORIES:

Item No.:	Master shipper ( pcs/ctn )	Carton size L×W×H (cm)	G.W (Kg)	N.W (Kg)	Color box size L×W×H (cm)	Color box weight(g)	Carton Barcode	Color box Barcode
1kg	2pcs/ctn	16x13x5.5cm	2.13	2.031	-	-	8436606883679	-
2kg	2pcs/ctn	19x16x7cm	4.114	4.019	-	-	8436606883686	-
3kg	2pcs/ctn	21x19x8cm	6.194	6.073	-	-	8436606883693	-
4kg	2pcs/ctn	22x21x9cm	8.253	8.114	-	-	8436606883709	-
5kg	2pcs/ctn	24x13x10cm	10.019	10.002	-	-	8436606883716	-

## Product SPECIFICATION:

Item No.:	Check point	Client Spec.	Ref. Sample	Sample 1#	Sample 2#	Sample 3 #
1kg	Size(L*W*H,cm)	-	-	14x5.2x5.5cm	14x5.3x5.5cm	14x5.25x5.5cm
	Weight(kg)	-	-	1.024kg	1.025kg	1.021kg
2kg	Size(L*W*H,cm)	-	-	16.7x6.4x7cm	16.7x6.4x7cm	16.7x6.4x7cm
	Weight(kg)	-	-	2.019kg	2.01kg	2.0kg
3kg	Size(L*W*H,cm)	-	-	18.5x7.4x8.7cm	19x7.5x8.5cm	19x7.5x8.5cm
	Weight(kg)	-	-	3.031kg	3.032kg	3.031kg
4kg	Size(L*W*H,cm)	-	-	20x8.2x9cm	20.1x8.1x9cm	20x8.2x9cm
	Weight(kg)	-	-	4.056kg	4.056kg	4.056kg
5kg	Size(L*W*H,cm)	-	-	21.5x9x10.2cm	21.6x9.1x10cm	21.5x9.1x10.1cm
	Weight(kg)	-	-	5.021kg	5.021kg	5.021kg

## EXPORT Carton INFORMATION:

<b>Carton:</b>	New export Carton	Yes	<b>Sealing:</b>	Opaque gummed tape	-
<b>Fastening:</b>	Metal staples	No		Transparent gummed tape	Yes
<b>Strapping:</b>	Nylonx2	Yes		Paper tape	-
<b>Material:</b>	Ply of corrugated paper	5ply	<b>Others:</b>	- 3ply	

## Product photo show:

1kg



Carton view (1)



Carton view (2)



Carton view (3)



Carton view (4)



Carton view (5)



Carton mark



Carton size (1)



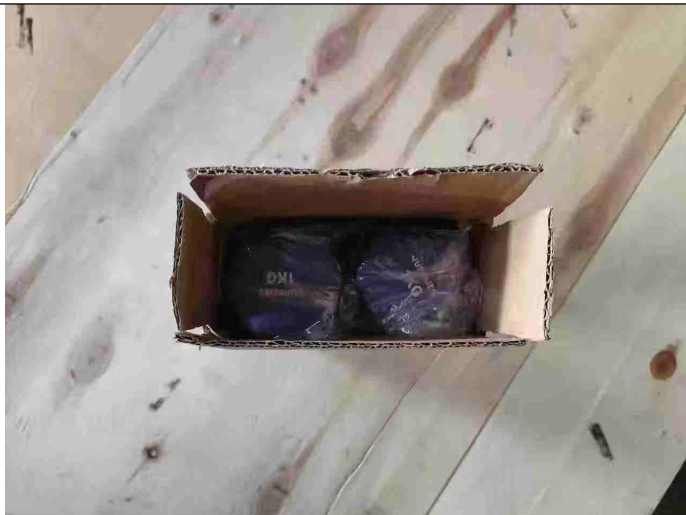
Carton size (2)



Carton size (3)



Carton weight



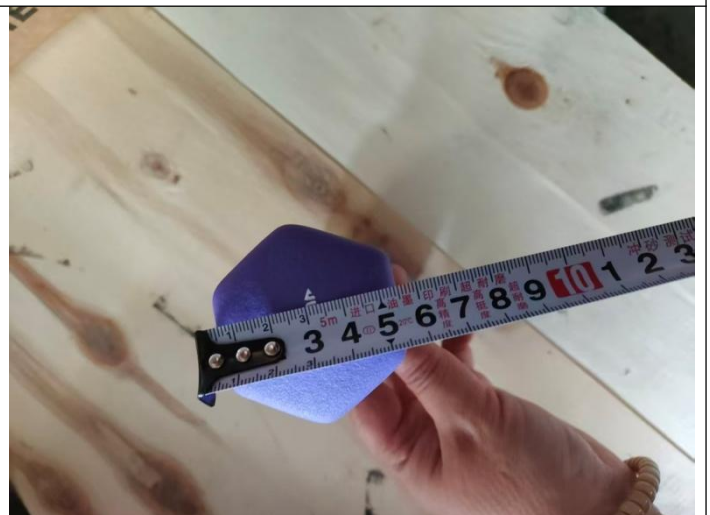
Open Cartons (1)



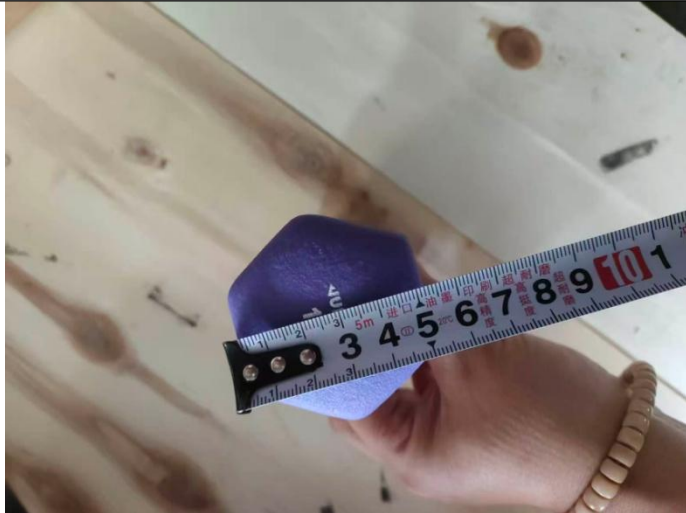
Open Cartons (2)



Product size (1)



Product size (2)



Product size (3)



Product weight



Product weight



Product weight



Product view (1)



Product view (2)



Product view (3)



Product view (4)



Product view (5)



Product view (6)



Product view (7)



Product view (8)

2kg



Carton view (1)



Carton view (2)



Carton view (3)



Carton view (4)



Carton view (5)



Carton view (6)



Carton mark



Carton size (1)



Carton size (2)



Carton size (3)



Carton weight



Open Cartons



Open Cartons



Product size (1)



Product size (2)



Product size (3)



Product weight (1)



Product weight (2)



Product weight (3)



Product view



Product view (1)



Product view (2)



Product view (3)



Product view (4)



Product view (5)



Product view (6)

3kg



Carton view (1)



Carton view (2)



Carton view (3)



Carton view (4)



Carton size (1)



Carton size (2)



Carton size (3)



Carton weight



open Cartons



Product size (1)



Product size (2)



Product size (3)



Product weight (1)



Product weight (2)



Product weight (3)



Product view



Product view (3)



Product view (4)



Product view (5)



Product view (6)



Product view (7)



Product view (8)



Product view (9)



Product view (10)



Product view (11)



Product view (12)



Product view (13)



Product view (14)



Product view (15)



Product view (16)



Product view (17)



Product view

4kg



Carton view (1)



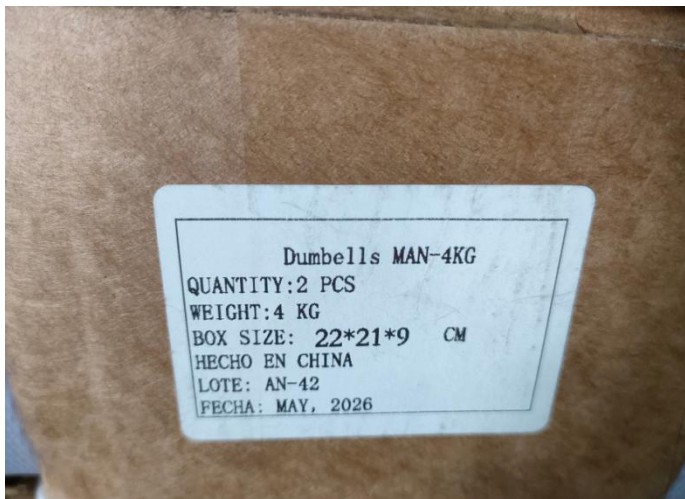
Carton view (2)



Carton view (3)



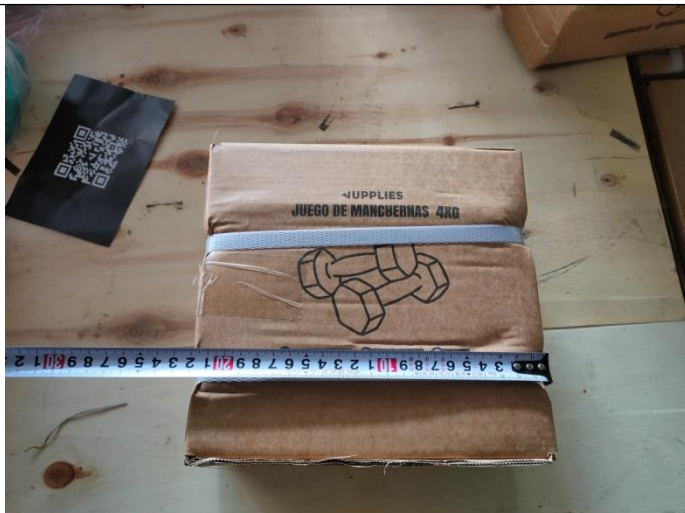
Carton view (4)



Carton view (5)



Carton size



Carton size (2)



Carton size (3)



Carton weight



open Cartons



Product size (1)



Product size (2)



Product size (3)



Product weight



Product weight (2)



Product weight (3)



Product view (1)



Product view (2)



Product view (3)



Product view (4)



Product view (5)



Product view (6)



Product view (7)



Product view (8)



Product view (9)

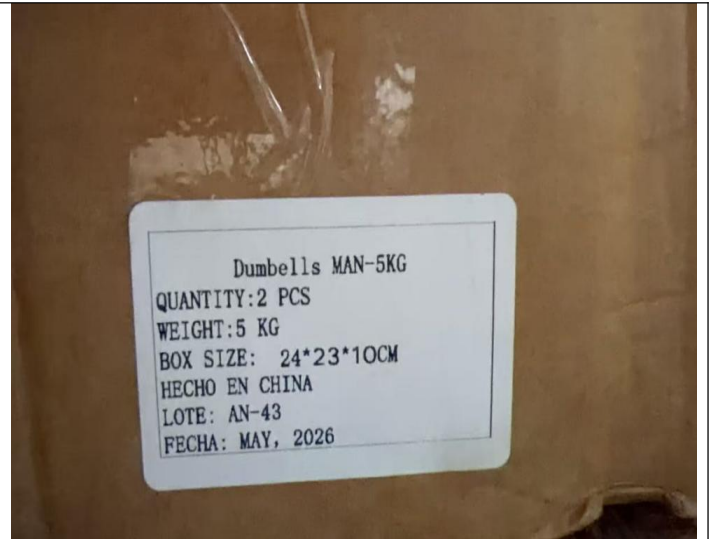


Product view (10)

5kg



Carton view



Carton view



Carton view



Carton view



Carton size (1)



Carton size (2)



Carton size (3)



Carton weight



open Cartons (1)



Product size



Product size (2)



Product size (3)



Product weight (1)



Product weight (2)



Product weight (3)



Product view



Product view (7)



Product view (8)



Product view (9)



Product view (10)



Product view (11)



Product view (12)



Product view (13)



Product view (14)

## Test



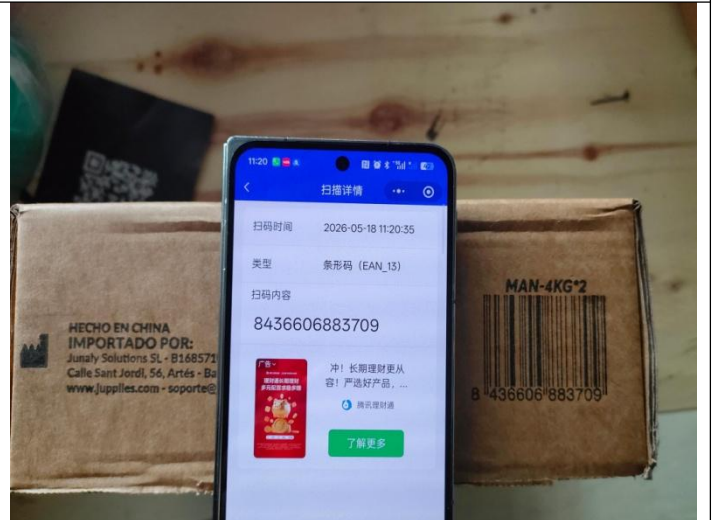
Barcode test



Barcode test



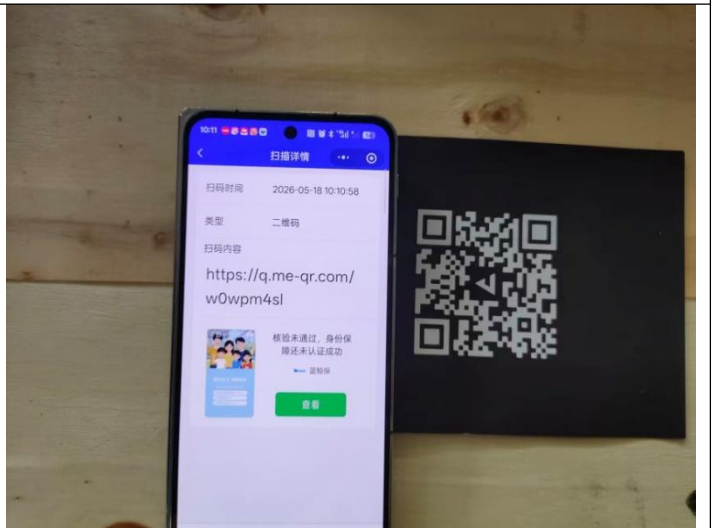
Barcode test



Barcode test



Barcode test



QR test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



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Silk Screen Printing Adhesive Test



Silk Screen Printing Adhesive Test



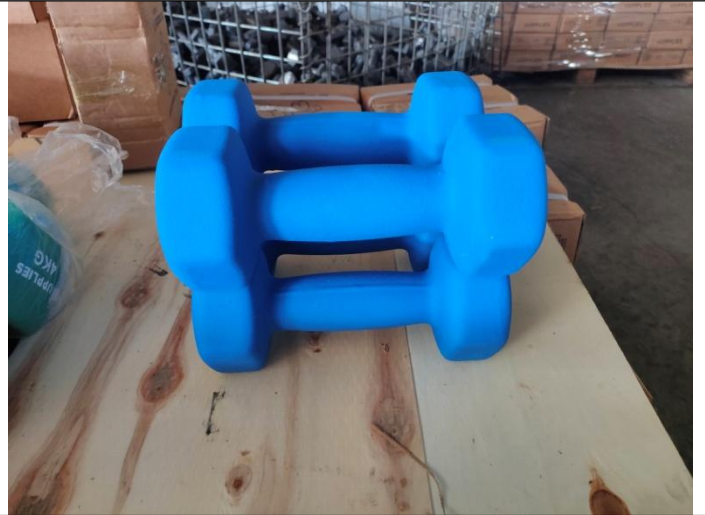
Color shade check



Color shade check



Color shade check



Color shade check



Color shade check



Color shade check



Color shade check



Color shade check



Smell test



Smell test



Smell test



Smell test



Smell test



Using Function test



Using Function test



Using Function test



Using Function test



Using Function test

## Other photos



Carton storage



Carton storage



Carton storage



Carton storage



Carton storage



Inspection site



Inspection site



Factory gate

--The End Of Report--